# **OMRON**



» One-touch operation

» Crystal-clear imaging

» Flexible platform

# Simply guided & crystal clear

Omron defines a new era of simplicity and performance with the new FQ vision sensor range. Now you can benefit from state-of-the art technology without complex operation instructions or technical know-how. With one-touch control via PC or the intuitive TouchFinder console, you can access all functions and settings quickly and easily.

Excellent image quality is achieved from even the most challenging surfaces, with advanced processing tools. And because the FQ Vision Sensor is available in a wide range of models, you won't have to compromise with a choice that has too many or too few features for your needs. So you can be sure of a best-fit solution for your particular application.

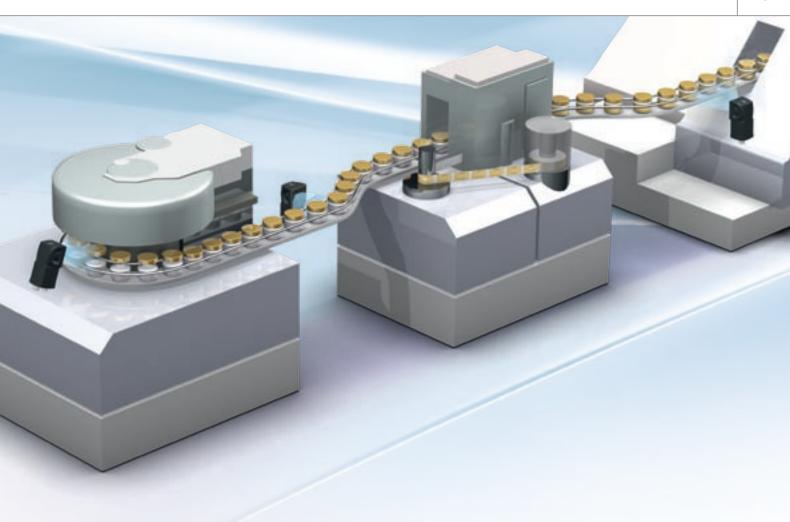
#### **Features**

- One-touch control via simple, icon-driven menu
- Crystal-clear image quality
- Real Colour Processing (16 million colours)
- Operation via PC or handy TouchFinder screen

#### **Benefits**

- Simple and guided set-up
- Reliable results on any surface
- Remarkable flexibility always a perfect match and not a compromise for your application







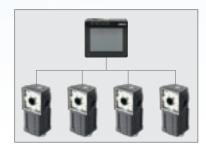
## Make it sharp

High performance LEDs and powerful filtering deliver clear images on even the most difficult surfaces.



## Simple guided

Always know where you are in operation with the simple navigation menu.



## Flexible platform

Select the vision sensor that best fits your application and decide how you want to operate it.

## **Compact and robust**

The FQ Vision Sensor is the most compact solution combining a camera and an image processor within one housing. No need for costly and space-consuming external lighting, thanks to the built-in lens and high performance LED. The IP67 protections class enables the FQ to be used even in harsh environments.

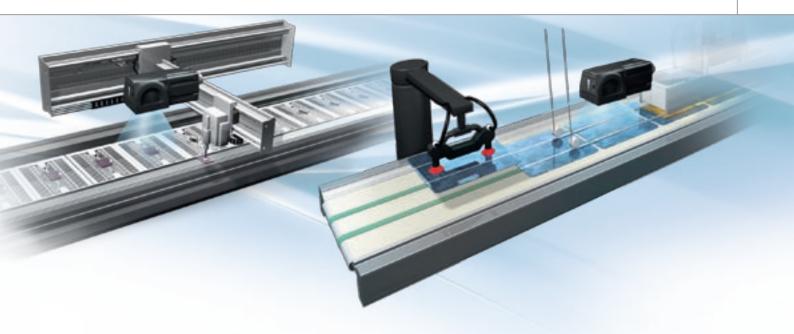
Compact size and robust housing – fits into any machine

High power LEDs – unique in its class

Built-in lens – simple fine tuning of camera focus

Powerful image processor: high speed inspection, outstanding filtering





## A new benchmark in image clarity

As well as being a landmark in simplicity, the Omron FQ Vision Sensor also gives you the very best in image quality and clarity. For the first time in this class you can now benefit from a range of advanced image capture and processing features. Power LEDs, HDR, polarization and halation filters enable stable inspections on surfaces where conventional vision sensors see nothing.

## Print industry: multicolour objects





Real colour sensing
All RGB gradations (16+ million) are
processed directly. No grayscale
conversion or colour filtering required.

## Electrical parts: lowest contrast





## High power lighting

Contrast was once a major issue in image processing. With the FQ Vision Sensor however, every image is bright and clear, with perfect contrast for reliable results.

## Automotive: shiny and reflective





#### **HDR** sensing

Variations in lighting conditions can cause unwanted glare or halation. HDR minimizes these effects, maximizing the stability of inspection results, even countering piece-to-piece variation or misalignment.

## Simply the most flexible product of its type

Flexibility meets simplicity in the Omron FQ Vision Sensor, in design, functionality and ease of use. Suitable for all types of processing and packaging applications, it can be tailored to meet even the most demanding requirements, and any operational concept.

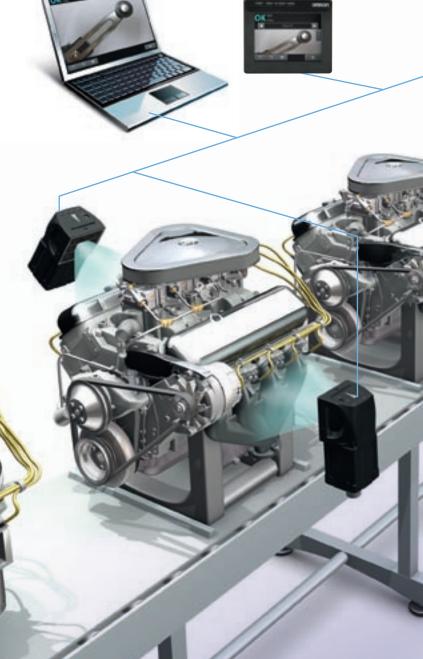
## You decide how to set-up and configure

- PC or standalone
- Local or remote
- Portable or fixed
- Permanent or temporary

You have full control over the Omron FQ Vision Sensor, including a live image feed. Only connect the Touch Finder console or PC tool when necessary. Choose permanent installation with DIN rails, or the portable version, with rechargeable battery for full freedom of use.

## Multi-control - one for all

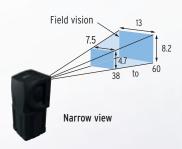
If your application uses multiple FQ Vision Sensors, they can be linked and controlled via one TouchFinder or PC tool.



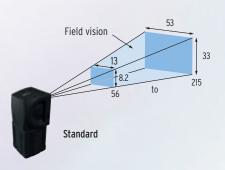
## Match your field of view

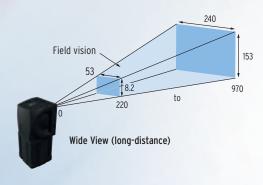
No matter whether you handle large or small workpieces, the range of Omron FQ Vision Sensors offers a perfect match. Select the FQ model with the appropriate range and adjust the field of view to your application. Focusing is quick and easy too, enabling you to use the sensor for a variety of applications.

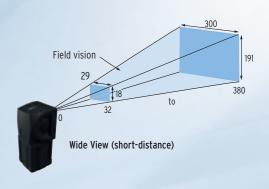
Extensive range: field of view from 7.5 - 300mm.









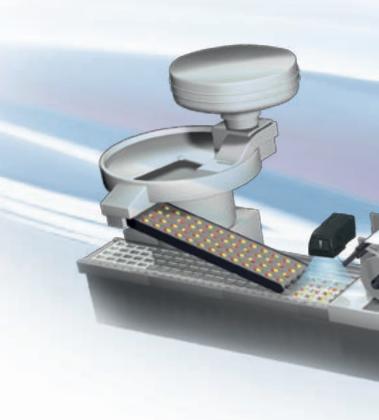


## **Guided by simplicity**

The FQ Vision Sensor takes you into a new dimension of simplicity and intuitive user guidance. Always know where you are thanks to the innovative navigation menu. You are guided step by step, and will quickly learn how to navigate directly to any set-up item.

Use the powerful auto-functions of the FQ to find the ideal settings. Let the FQ support you through the initial set up and any fine tuning or configuration changes. Users do not need to be experts in image sensors, since the processing intelligence is incorporated in the unit itself.

Various inspection result views are available: overview, detail, trend or distribution. The FQ display options give you the results you need to make informed decisions about your production.



## Touch & start - inspection setup



1. Select the inspection item



2. Teach the model



3. Set the thresholds



## Get the right results every time, in any format



## Overview of results

Display the results of all inspection items in one view. Navigate directly to each result with one touch to see the details.



## Trend monitor

See the history of inspection results over time. The trend of the production quality can be easily monitored. Countermeasures can be implemented immediately if quality goes down.



## Histogram

Show the distribution of all measurement results, giving you instant overview of overall production quality.

## Real-time Threshold Adjustment

The FQ vision sensor allows fast and easy real-time parameter

Eliminating the need to stop the machine for fine tuning and optimisation of settings, resulting in zero machine downtime.



Judgement conditions can be adjusted on the Touch Finder.

## Inspection History Logging

Historical results logging is very useful for testing a new line. Samples are fed down the line and inspection results are logged. The logged data can be checked on a time scale in graph form and used to adjust judgement conditions.

File Logging is convenient during operation. Large inspection histories can be saved in SD cards and used later for traceability.

#### Recent Results Logging



Displays the most recent 1,000 inspection results in graph form.

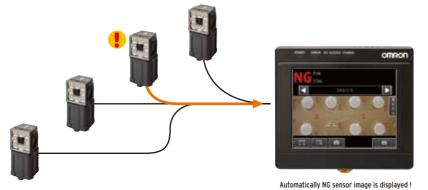
#### File Logging



## **Auto Detection**

When multiple sensors are connected to the touch finder, the display automatically switches to the image of the sensor which has produced an NG result.

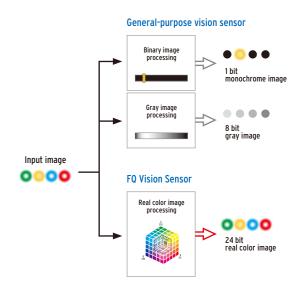
This allows dynamic visualisation of reject conditions.



## **Real Color Sensing**

Most vision sensors on the market operate using greyscale image processing, due to the high demand of processing color images. However, many applications may be unsuitable or unstable using greyscale processing due to the requirement of color inspection or poor image contrast.

In order to offer solutions for such issues, the FQ vision sensor combines a high power processor unit and real-color processing technology which enables fast inspections using color images. The same technology is used in Omron's flagship model of vision sensors and is widely utilised throughout industry.



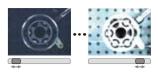
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## **HDR Sensing**

Glossy & highly reflective surfaces can often result in "halation" or uneven brightness across an image, coupled with inconsistent workpiece placement inspections can become unstable and unreliable. Such halation is a result of the narrow dynamic range of standard vision sensors.

The FQ vision sensor uses Omron's High Dynamic Range (HDR) processing technology, which increases the dynamic range of the system upto 800 times that of conventional vision sensors. The result is stable detection of objects which are highly reflective, even if workpiece placement is not consistent.

#### General-purpose vision sensor



FQ Vision Sensor



## High Power Lighting

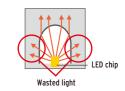
Providing suitable illumination for inspections can often be the deciding factor between application success or failure. Especially when inspecting large field of views, even and consistent lighting can be difficult to achieve.

In order to handle such issues, a new DR optical system has been developed for the FQ vision sensor. This system effectively uses all of the LED light to maintain consistent brightness across the field of view at twice the brightness of previous models.

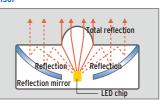
The FQ vision sensor also has a polarisation filter, to cut off the specular reflection light which can result from highly reflective objects, resulting in reliable and consistent inspections.

DR optical system: Double-reflection optical system

#### General-purpose vision sensor

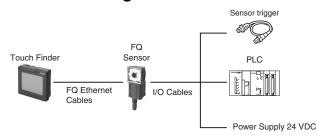


FQ Vision Sensor

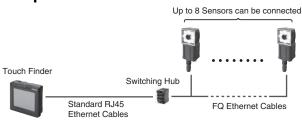


The new DR optical system effectively uses all of the light to achieve twice the brightness of previous models.

## **Standard Configuration**



## **Multiple Connection**



Connect the trigger sensor, PLC, and power supply to each sensor.

Note: If you register as a member after purchasing a Sensor, you can download free setup software that runs on a PC and can be used in place of the Touch Finder. Refer to the member registration sheet for details.

## **Ordering Information**

Sensor (Unit: mm) **Narrow View** Standard Wide View (Long-distance) (Short-distance) Field of vision Field of vision 153 191 970 380 Single-function Standard Single-function Standard Single-function Standard Single-function Standard models models models models models models models models NPN FQ-S10010F FQ-S20010F NPN FQ-S10050F FQ-S20050F NPN FQ-S10100F FQ-S20100F NPN FQ-S10100N FQ-S20100N FQ-S15010F FQ-S25010F PNP FQ-S15050F FQ-S25050F FQ-S15100F FQ-S25100F PNP FQ-S15100N FQ-S25100N

Note: Tolerance (field of vision): ±10% max., Tolerance (installation distance): ±3% max.

## **Touch Finder**

Туре	Model
DC power supply	FQ-D30
AC/DC/battery	FQ-D31 (See note.)

Note: AC Adapter and Battery are sold separately.

### **Cables**

Туре	Cable length	Model
FQ Ethernet Cables	2 m	FQ-WN002
(connect Sensor to Touch	10 m	FQ-WN010
Finder, Sensor to PC)	20 m	FQ-WN020
I/O Cables	2 m	FQ-WD002
	10 m	FQ-WD010
	20 m	FQ-WD020

## **Industrial Switching Hubs**

Appearance	Number of ports	Failure detection	Current consumption	Model
ARE	3	None	0.08A	W4S1-03B
D.C.	5	None	0.12A	W4S1-05B
	5	Supported	U.12A	W4S1-05C

## **Accessories**

Application	Appearance	Name	Model
For Sensor		Mounting Bracket (enclosed with Sensor)	FQ-XL
For Sensor		Polarizing Filter Attachment (enclosed with Sensor)	FQ-XF1
		Panel Mounting Adapter	FQ-XPM
	188	AC Adapter (for models for DC/AC/Battery)	FQ-AC□ *
For Touch Finder		Battery (for models for DC/AC/Battery)	FQ-BAT1
	/	Touch Pen (enclosed with Touch Finder)	FQ-XT
		Strap	FQ-XH

\* AC Adapters for Touch Finder with DC/AC/Battery Power Supply. Select the model for the country in which the Touch Finder will be used.

Plug type	Voltage	Certified standards	Model
	125 V max.	PSE	FQ-AC1
Α	125 V IIIax.	UL/CSA	FQ-AC2
	250 V max.	CCC mark	FQ-AC3
С	250 V max.		FQ-AC4
BF	250 V max.		FQ-AC5
0	250 V max.		FQ-AC6

## **Ratings and Performance**

## Sensor

Item	Туре	Single-function models	Standard models	
Mandal	NPN	FQ-S10□□□	FQ-S20□□□□	
Model	PNP	FQ-S15□□□□	FQ-S25□□□□	
Field of vision		Refer to the table below.		
Installation distar	ıce	Refer to the table below.		
	Inspection items	Search, area, average color, edge position, and edg	e width	
Main formations	Number of simultaneous inspections	1	32	
Main functions	Position compensation	None	Supported	
	Number of registered scenes	8	32	
	Image processing method	Real color		
	Image filter	High dynamic range (HDR), polarizing filter (attachm	nent), and white balance	
Image input	Image elements	1/3-inch color CMOS		
	Shutter	1/250 to 1/30,000		
	Processing resolution	752 x 480		
l imbin m	Lighting method	Pulse		
Lighting	Lighting color	White		
Data laweine	Measurement data	In Sensor: 1,000 items (If a Touch Finder is used, re	sults can be saved up to the capacity of an SD card.)	
Data logging	Images	In Sensor: 16 images (If a Touch Finder is used, images)	ages can be saved up to the capacity of an SD card.)	
Measurement trig	ger	External trigger (single or continuous)		
	Input signals	7 signals  • Single measurement input (TRIG)  • Command input (IN0 to IN5)		
I/O specifications	Output signals	3 signals     Control output (BUSY)     Overall judgement output (OR)     Error output (ERROR)     Note: The three output signals can be allocated for	the judgements of individual inspection items.	
	Ethernet specification	100BASE-TX/10BASE-T		
	Connection method	Special connector cables  • Power supply and I/O: 1 cable  • Touch Finder and computer: 1 cable		
D. P	Power supply voltage	20.4 to 26.4 VDC (including ripple)		
Ratings	Current consumption	2.4 A max.		
Environmental	Ambient temperature range	Operating: 0 to 50°C Storage: -25 to 65°C (with no icing or condensation)		
Environmental immunity	Ambient humidity range	Operating and storage: 35% to 85% (with no conder	nsation)	
	Ambient atmosphere	No corrosive gas		
	Degree of protection	IEC 60529 IP67		
Materials		Sensor: PBT, PC, SUS Mounting Bracket: PBT Polarizing Filter Attachment: PBT, PC Ethernet connector: Oil-resistance vinyl compound I/O connector: Lead-free heat-resistant PVC		
Weight		Depends on field of vision and installation distance. Refer to the table below.		
Accessories		Mounting Bracket (FQ-XL) (1)     Polarizing Filter Attachment (FQ-XF1) (1)     Instruction Manual     Quick Startup Guide     Member registration sheet		

Single-fund	tion models	Standar	d models	Field of view	Installation distance (See note 2.)	Weight
NPN	PNP	NPN	PNP	(See note 1.) (Horizontal × Vertical)		
FQ-S10010F	FQ-S15010F	FQ-S20010F	FQ-S25010F	$7.5 \times 4.7$ to $13 \times 8.2$ mm	38 to 60 mm	Approx. 160 g
FQ-S10050F	FQ-S15050F	FQ-S20050F	FQ-S25050F	$13\times8.2$ to $53\times33$ mm	56 to 215 mm	Approx. 160 g
FQ-S10100F	FQ-S15100F	FQ-S20100F	FQ-S25100F	$53\times33$ to $240\times153$ mm	Long-distance model: 220 to 970 mm	Approx. 150 g
FQ-S10100N	FQ-S15100N	FQ-S20100N	FQ-S25100N	29 × 18 to 300 × 191 mm	Short-distance model: 32 to 380 mm	Approx. 150 g

Note: 1. Tolerance: ±10% max. 2. Tolerance: ±3% max.

## **Touch Finder**

		Туре	Model with DC power supply	Model with AC/DC/battery power supply	
Item		Model	FQ-D30	FQ-D31	
Number of conn	ectable Sen	sors	8 max.		
	Types of m	easurement displays	Last result display, Last NG display, trend monitor, histograms		
Main functions	Types of display images		Through, frozen, zoom-in, and zoom-out images		
Main functions	Data logging		Measurement results, measured images		
	Menu language		English, German, French, Italian, Spanish, Traditional Chinese, Simplified Chinese, Korean, Japanese		
		Display device	3.5-inch TFT color LCD		
	LCD	Pixels	320 x 240		
		Display colors	16,777,216		
Indications	B	Life expectancy (See note 1.)	50,000 hours at 25°C		
	Backlight	Brightness adjustment	Provided		
		Screen saver	Provided		
Operation	Touch	Method	Resistance film		
interface	Life expectancy (See note 2.)		1,000,000		
External	nal Ethernet		100BASE-TX/10BASE-T		
interface SD card			SDHC-compliant, Class 4 or higher recommended		
Ratings	Power supply voltage		DC power connection: 20.4 to 26.4 VDC (including ripple)	DC power connection: 20.4 to 26.4 VDC (including ripple) AC adapter connection: 100 to 240 VAC, 50/60 Hz Battery connection: FO-BAT1 Battery	
	Continuou (See note 3	s operation on Battery 3.)		2 h	
	Power consumption		DC power connection: 0.2 A		
Environmental	Ambient temperature range		Operating: 0 to 50°C Storage: -25 to 65°C (with no icing or condensation)	Operating: 0 to 50°C when mounted to DIN Track or panel Operation on Battery: 0 to 40°C Storage: -25 to 65°C (with no icing or condensation)	
immunity	Ambient humidity range		Operating and storage: 35% to 85% (with no condensation)		
	Ambient atmosphere		No corrosive gas		
	Degree of protection		IEC 60529 IP20 (when SD card cover, connector cap, or harness is attached)		
Weight	Weight		Approx. 270 g (without Battery and hand strap attached)		
Materials			Case: ABS, Hand strap: Nylon		
Accessories			Touch Pen (FQ-XT), Instruction Manual		

- Note: 1. This is a guideline for the time required for the brightness to diminish to half the initial brightness at room temperature and humidity. The life of the backlight is greatly affected by the ambient temperature and humidity and will be shorter at lower or higher temperatures.
  - 2. This value is only a guideline. No guarantee is implied. The value will be affected by operating conditions.
  - 3. This value is only a guideline. No guarantee is implied. The value will be affected by the operating environment and operating conditions.

## **Battery Specifications**

Item Model	FQ-BAT1
Battery type	Secondary lithium ion battery
Nominal capacity	1,800 mAh
Rated voltage	3.7V
Ambient temperature range	Operating: 0 to 40°C Storage: -25 to 65°C (with no icing or condensation)
Ambient humidity range	Operating and storage: 35% to 85% (with no condensation)
Charging method	Charged in Touch Finder (FQ-D31). AC adapter (FQ-AC□) is required.
Charging time (See note 1.)	2.5 h
Battery backup life (See note 2.)	300 charging cycles
Weight	50 g max.

- Note: 1. This value is only a guideline. No guarantee is implied. The value will be affected by operating conditions
  - 2. This is a guideline for the time required for the capacity of the Battery to be reduced to 60% of the initial capacity. No guarantee is implied. The value will be affected by the operating environment and operating conditions.

## System Requirements for PC tool for FQ

The following Personal Computer system is required to use the software.

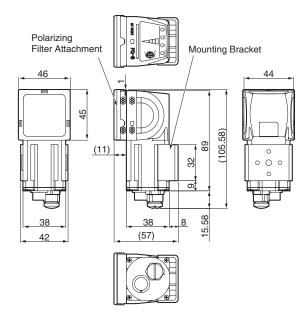
	Microsoft Windows XP Home Edition/Professional SP2 or higher (See note 1.) Microsoft Windows 7 Home Premium or higher (See note 1.)
CPU	Core 2 Duo 1.06 GHz or the equivalent or higher
RAM	1GB min.
HDD	500 MB min. available space (See note 2.)
Monitor	1,024 x 768 dots min.

- Note: 1. The Japanese and English versions support only 32-bit OS versions.
  - 2. Available space is also required separately for data logging.

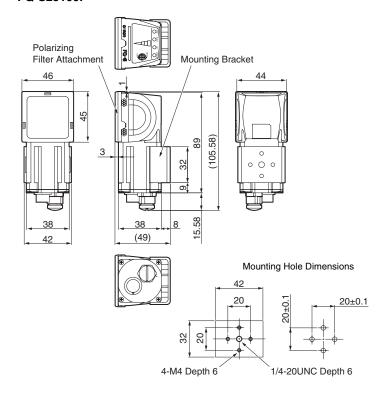
Dimensions (Unit: mm)

### Sensor

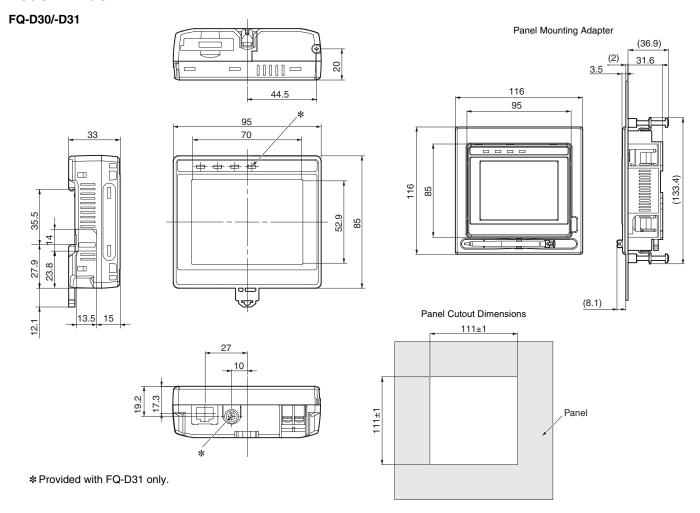
FQ-S10010F/-S10050F FQ-S15010F/-S15050F FQ-S20010F/-S20050F FQ-S25010F/-S25050F



FQ-S10100F/-S10100N/-S20100N FQ-S15100F/-S15100N/-S25100N FQ-S20100F FQ-S25100F



## **Touch Finder**





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