

TABLE OF CONTENTS

PRECAUTIONS	
1 Safety Precautions	
2 General Precautions	
SECTION 1	
The Expert Menu Mode	
1-1 Features	
1-2 Measurement Methods	
1-2-1 Binary Center of Gravity and Area	
1-2-2 Binary Center of Gravity and Axis Angle	
1-2-3 Gray Search and Precise Search	
1-2-4 Gray Edge Position	
1-2-5 Edge Pitch	
1-2-6 Surface Defect	
1-2-7 Menu Tree	
1-3 Overview of F150-2 Installation and Operation ..	
1-4 Input and Output	
SECTION 2	
Basic Operations	
2-1 Starting and Quitting	
2-1-1 Starting	
2-1-2 Quitting	
2-2 Menu Operations	
2-2-1 Input Devices	
2-2-2 Screen Displays	
2-2-3 Menu Tree	
2-2-4 Inputting Values	
2-2-5 Drawing a Region	
2-3 Data Compatibility	
SECTION 3	
Operating Procedures	
3-1 Adjusting Images	
3-1-1 Shutter Speed	
3-1-2 Filtering	
3-1-3 Background Suppression	
3-1-4 Output Calibration	
3-2 Position Compensation	
3-2-1 Adjusting the Image for Easier Position Displacement Compensation	
3-2-2 Setting Region for Position Displacement Compensation	

TABLE OF CONTENTS

3-2-3	Selecting the Direction for Position Displacement Compensation
3-3	Measurement Regions
3-3-1	Binary Center of Gravity and Area and Axis Angle
3-3-2	Gray Edge Position
3-3-3	Edge Pitch
3-3-4	Gray Search and Precise Search
3-3-5	Surface Defect
3-3-6	Changing Settings and Clearing
3-4	Output Expressions
3-5	Monitor Mode
3-6	Run Mode
3-7	Changing Scenes
3-8	System Settings
3-8-1	System Menu
3-8-2	Measurement Result Output Destinations
3-8-3	Saving/Loading System and Scene Data
3-8-4	Measurement Screen Settings
3-8-5	Switching Menus
3-8-6	Startup Scene and Mode
3-8-7	Selecting Output Method for Error Terminal
3-8-8	Checking the Software Version
3-9	Saving to Flash Memory

SECTION 4

Terminal Block

4-1	I/O Formats
4-1-1	Inputs
4-1-2	Outputs
4-2	Terminal Signal Operation and Timing
4-2-1	No Handshaking
4-2-2	Using Handshaking (F150-C10E-2, F150-C15E-2)
4-3	Communications Settings

SECTION 5

RS-232C Normal Settings

5-1	Communications Settings
5-1-1	Flowcharts
5-1-2	Communications Settings
5-2	Command List
5-3	Input Format

TABLE OF CONTENTS

- 5-4 Input Commands
 - 5-4-1 DATASAVE: Data Save
 - 5-4-2 DISPIMG: Display Image
 - 5-4-3 EXP: Expression
 - 5-4-4 EXPPARA (EP): Expression Parameter
 - 5-4-5 IMGLOAD: Image Load
 - 5-4-6 IMGSAVE: Image Save
 - 5-4-7 MEASDATA (MD): Measure Data
 - 5-4-8 MEASPARA (MP): Measure Parameter
 - 5-4-9 MEASURE: Measure
 - 5-4-10 MENUKEY
 - 5-4-11 MODELSET: Model Set
 - 5-4-12 POSIDATA (PD): Position Data
 - 5-4-13 POSIPARA (PP): Position Parameter
 - 5-4-14 RESET: Reset
 - 5-4-15 SCENE: Scene
 - 5-4-16 SCNLOAD: Scene Load
 - 5-4-17 SCNSAVE: Scene Save
 - 5-4-18 SYSLOAD: System Load
 - 5-4-19 SYSSAVE: System Save
 - 5-4-20 VERGET: Version Get
- 5-5 Measurement Results Output Format

SECTION 6 RS-232C Host Link Settings

- 6-1 Communications Settings
 - 6-1-1 FlowCharts
 - 6-1-2 Communications Settings
- 6-2 Command Tables
- 6-3 Input Format
 - 6-3-1 0010: ONE MEASUREMENT
 - 6-3-2 0011: CONTINUOUS MEASUREMENT
 - 6-3-3 0012: STOP MEASUREMENT
 - 6-3-4 0020: SWITCH SCENE
 - 6-3-5 0021: INCREMENT SCENE
 - 6-3-6 0022: DECREMENT SCENE
 - 6-3-7 0023: READ SCENE NUMBER
 - 6-3-8 0040: MODEL REGISTER
 - 6-3-9 0066: SAVE DATA
 - 6-3-10 0092: RESET
 - 6-3-11 0080: READ MEASUREMENT
 - 6-3-12 1060: SET PARAMETER
 - 6-3-13 1070: READ PARAMETER

TABLE OF CONTENTS

- 6-3-14 1100: SET JUDGEMENT OUTPUT
EXPRESSION CRITERIA
- 6-3-15 1110: READ JUDGEMENT OUTPUT
EXPRESSION CRITERIA
- 6-3-16 1210: READ POSITION
- 6-3-17 1220: READ JUDGEMENT OUTPUT
EXPRESSION RESULT
- 6-3-18 1221: READ DATA OUTPUT
EXPRESSION RESULT
- 6-4 Output Format
- 6-5 Sample Ladder Program

SECTION 7

CompoBus/D Settings

- 7-1 Communications Settings
- 7-1-1 Communications Settings
- 7-1-2 Confirming CompoBus/D
Communications Settings
- 7-2 Input Format
- 7-2-1 Basic Mode
- 7-2-2 Expand Mode
- 7-3 Output Format
- 7-3-1 Control Output (Word +0)
- 7-3-2 Judgement Output (+1)
- 7-3-3 F150-2 Status Output (+2)
- 7-3-4 Expand Command Response Output (+3 to 7)
- 7-3-5 Data Output in BCD or Binary
(+3 to 26 or +8 to 31)
- 7-4 Timing Charts
- 7-4-1 Basic Mode
- 7-4-2 Expand Mode
- 7-5 Allocation Charts
- 7-6 Sample Ladder Program
- 7-6-1 Programmable Controller Settings
- 7-6-2 Allocations for Programmable Controller
- 7-6-3 Timing Charts
- 7-6-4 Ladder Program

SECTION 8

RS-232C Menu Operation Settings ...

SECTION 9

Troubleshooting

Revision History