

Four-channel Pressure Sensor  
Offers Versatile Functions and High  
Precision without Errors

- The industry's smallest pressure sensor, compact, lightweight – ideal for robot arms or other moving components
- A highly sensitive minute-pressure sensor model detects very small differences in air pressure
- Requires no wiring conduit – can be located for sensing in small places
- Simple display panel efficiently saves space, but offers large LEDs
- Easy sensitivity adjustment using the teach function and channel-to-channel copy function



## Ordering Information

### ■ SENSOR

Type	Pressure range description	Part number
Minute differential pressure sensor	Differential pressure from 0 to 0.145 psi (0 to 1,000 Pa) between positive and negative ports	<b>E8M-A1</b>
Positive pressure sensor	0 to 145 psi (0 to 1 MPa)	<b>E8M-10</b>
Negative pressure sensor	0 to -14.6 psi (0 to -101 kPa)	<b>E8M-NO</b>

### ■ CONTROLLER

Item	Description	Part number
Controller	Optional for pressure sensors: E8M-A1, E8M-10 and E8M-NO	<b>K3C-MP8-T1Z</b>

## ■ CONNECTOR CABLES (ORDER SEPARATELY)

Item	Description	Part number
Sensor connector cable	4-pin connector with 3-m cable <i>required</i> for E8M-10 and E8M-NO (Note: E8M-A1 does not require this cable.)	<b>E89-M3</b>
	Replacement cable Connector for the E89-M3 Sensor Connector Cable. (Note: This connector is provided with the E89-M3 cable. As a replacement connector, it can be purchased separately.)	<b>XS8A-0442</b>
Connector cable for K3C Controller	7-pin connector with 2-m cable <i>(required for K3C Controller)</i>	<b>K32-MP2W</b>

## Specifications

### ■ RATINGS

#### Sensor

Item	E8M-A1	E8M-10	E8M-NO
Supply voltage	12 VDC±10%		
Current consumption	30 mA max.		
Pressure type	Differential pressure	Gauge pressure	
Applicable fluid	Non-corrosive gas and non-flammable gas		
Rated pressure range	Differential pressure from 0 to 0.145 psi (0 to 1,000 Pa) between positive and negative ports	0 to 145 psi (0 to 1 MPa)	0 to -14.6 psi (0 to -101 kPa)
Withstand pressure	Differential pressure from 0 to 0.36 psi (0 to 2,500 Pa) between positive and negative ports	0 to 217.5 psi (1.5 MPa)	58 psi (400 kPa)
Accuracy	±3% FS max.	±5% FS max.	
Linearity	±1% FS max.		
Hysteresis	±1% FS max.		
Output (linear output)	Voltage output: 1 to 5 V with an output impedance of 1 kΩ		
Protection circuit	Reverse polarity connection, load short-circuiting		
Ambient temperature	Operating	0°C to 40°C (32° F to 104°F) with no icing	
	Storage	-15°C to 50°C (5° F to 122°F) with no icing	
Ambient humidity	35 to 85% (with no icing)		
Pressure joint	M5 female screw	R (PT) 1/8 and M5 female screw	M5 male screw

## Controller

Item		K3C-MP8-T1Z		
Connectable pressure sensor		E8M-A1 (differential pressure from 0 to 1,000 Pa between positive and negative ports)	E8M-10 0 to 145 psi (0 to 1 MPa)	E8M-N0 0 to -14.6 psi (0 to -101 kPa) E8CB-01C 0 to 14.2 psi (0 to 98 kPa)
Supply voltage		24 VDC ±10%, ripple (p-p) 10% max.		
Current consumption		200 mA max.		
Sensor power supply		30 mA max. for 4 channels at 12 VDC±10%		
Input	Sensor input (through 4-pin one-touch connector)	Input voltage range: 1 to 5 VDC with an impedance of 1 MΩ per channel		
Output	Comparative output (2 outputs on channel 1 and a single output each on channels 2 to 4 through 7-pin one-touch connector)	NPN open collector Flow current: 30 mA max. Applied voltage: 30 VDC max. Residual voltage: 0.8 V max. with a flow current of 30 mA 0.4 V max. with a flow current of 16 mA NO or NC (selectable) independent output in hysteresis or wind comparator mode (selectable) on each channel		
Indicators	Measurement value	LED indicator with a character height of 10.8 mm for 3 <sup>1</sup> / <sub>2</sub> digits for a single channel selected		
	Message	LED indicator with a character height of 10.8 mm for 3 <sup>1</sup> / <sub>2</sub> digits		
	Measurement and setting channel	LED indicator with a character height of 7.2 mm for 1 digit		
	Comparative output	LED indicator (4 LED indicators for Output 1 and 1 LED indicator for Output 2 that are lit when the output transistor is turned on)		
	Others	LED indicator for connecting channel and unit display		
Protection circuit		Reverse polarity connection, load short-circuiting		
Ambient temperature	Operating	0°C to 50°C (32° F to 122°F) with no icing		
	Storage	-10°C to 60°C (14° F to 140°F) with no icing		
Ambient humidity		35 to 85% RH (with no icing)		
Dimensions		48 x 48 x 63.7 mm; or: 1.89 x 1.89 x 2.51 inches (W x H x D) for panel mounting without connectors		

## ■ CHARACTERISTICS

### Sensor

Item	E8M-A1	E8M-10	E8M-N0
Voltage influence	±3% FS max.		
Temperature influence	±0.25% FS/°C max.	±0.12% FS/°C max.	
Insulation resistance	100 MΩ min. at 500 VDC between current-carrying parts and case		
Dielectric strength	1,000 VAC, 1 min		
Vibration resistance	10 to 150 Hz, 0.75-mm single amplitude or 100 m/s <sup>2</sup> (approx. 10G) for 8 min for 4 times each in X, Y, and Z directions		
Shock resistance	300 m/s <sup>2</sup> (approx. 30G) for 3 times each in X, Y, and Z directions.		
Enclosure rating	IP50, IEC529		
Material	Pressure joint	SUS303	SUS304
	Case	ABS	Aluminum, resin
Cable	4-mm (0.16 inch) dia., 4-conductor, vinyl-insulated cord, standard length: 3 m (9.84 ft)		(See Note.)
Weight	Approx. 130 g (4.58 oz)	Approx. 30 g (1.06 oz)	Approx. 20 g (0.71 oz)

Note: Use the E89-M3, which is sold separately.

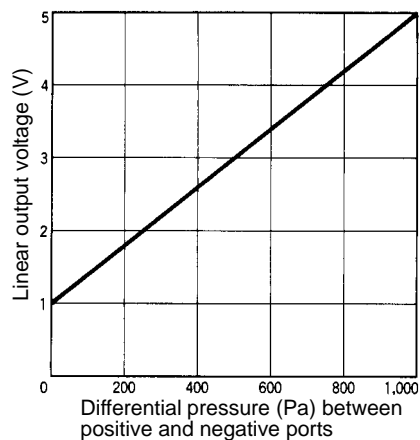
### Controller

Item	K3C-MP8-T1Z
Response speed	5 ms max. (with 4 channels used)
Set resolution	±0.1% FS max.
Display precision	±1% FS max.
Supply voltage influence	±1% FS max.
Temperature influence	±1% FS max.
Enclosure rating	IP40 (IEC529)
Dielectric strength	1,000 VAC 1 min.
Insulation resistance	100 MΩ min. (500 VDC) between current-carrying parts and case
Vibration resistance	10 to 150 Hz, 0.75-mm single amplitude or 100 m/s <sup>2</sup> (approx. 10G) for 8 min for 4 times each in X, Y, and Z directions
Shock resistance	300 m/s <sup>2</sup> (approx. 30G) for 3 times each in X, Y, and Z directions
Connecting method	Power supply and output: 7-pin terminal. Sensor I/O: 4-pin connector
Weight	Approx. 90 g (3.17 oz)

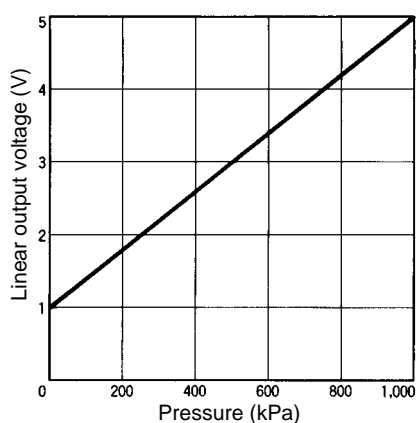
## Engineering Data

## ■ LINEAR OUTPUT VOLTAGE VS. PRESSURE (TYPICAL)

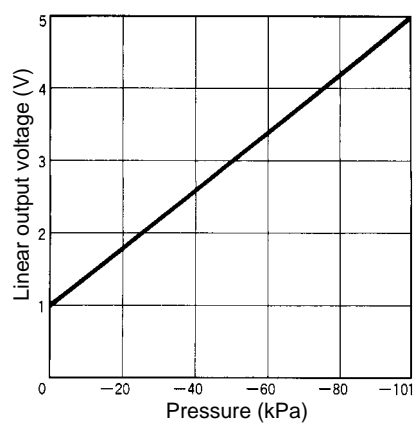
E8M-A1



E8M-10

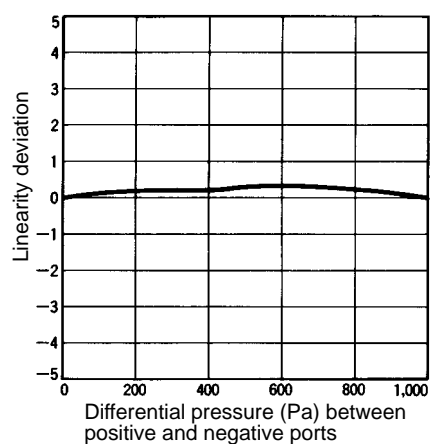


E8M-N0

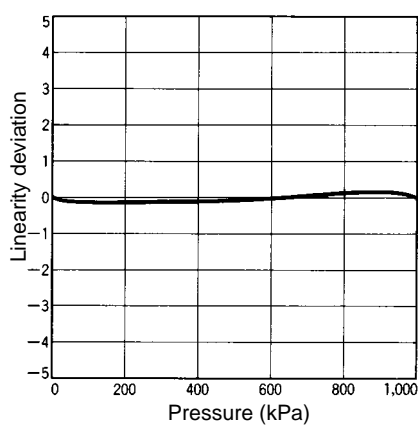


## ■ OUTPUT LINEARITY (TYPICAL)

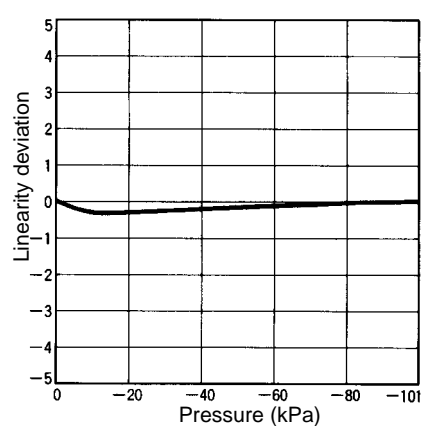
E8M-A1



E8M-10

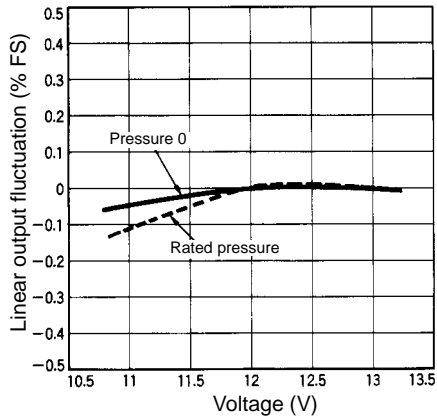


E8M-N0

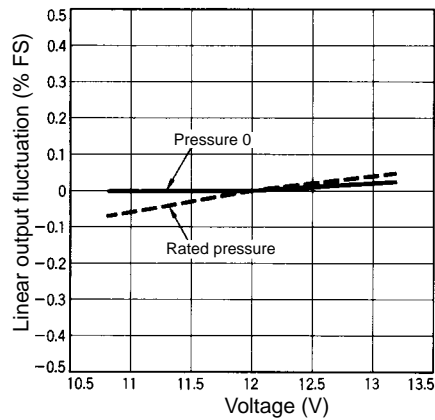


**■ LINEAR OUTPUT FLUCTUATION VS. POWER (TYPICAL)**

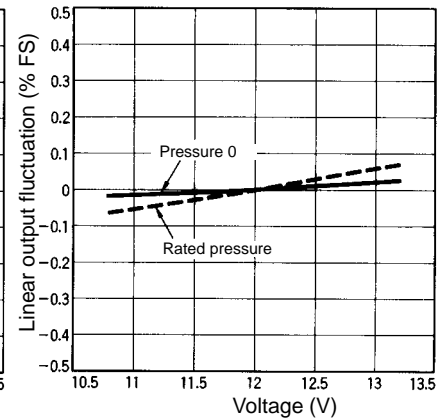
**E8M-A1**



**E8M-10**

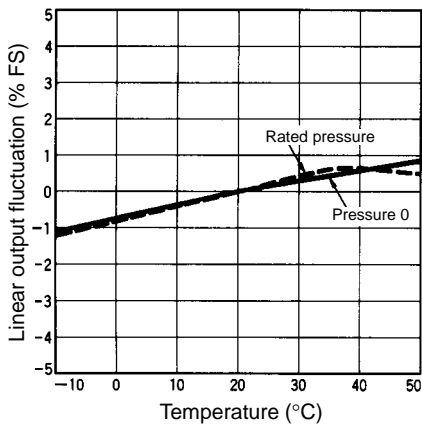


**E8M-N0**

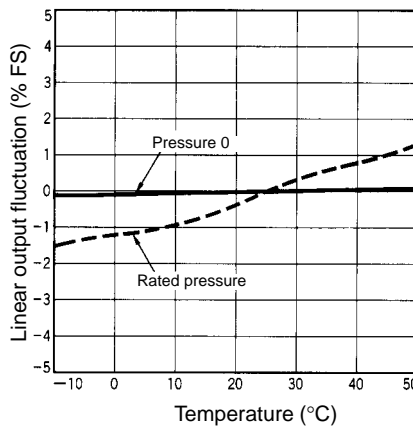


**■ LINEAR OUTPUT FLUCTUATION VS. TEMPERATURE (TYPICAL)**

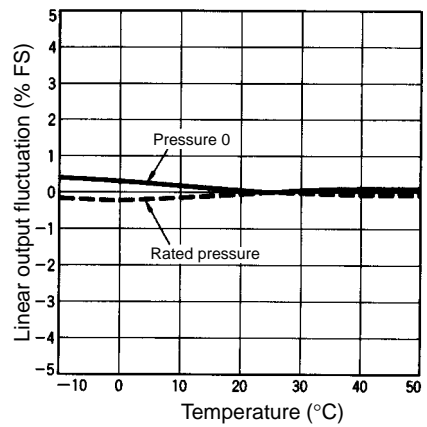
**E8M-A1**



**E8M-10**



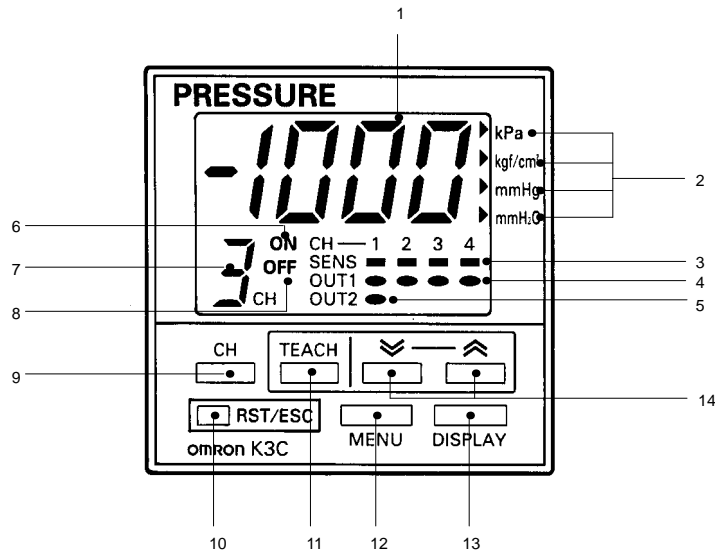
**E8M-N0**



# Nomenclature

## ■ PRESSURE SENSOR CONTROLLER



### K3C Controller



### Display Panel

1. **Numeric and Menu Display (Main Display)**  
Indicates measured values and menu settings.
2. **Unit Indicator**  
Indicates the currently set unit used for sensing.
3. **Sensor Indicator**  
Indicates the operation of Sensors connected to the K3C. When the Sensors are in operation, corresponding indicators are lit. Sensors can be connected to channels 1 to 4. Channel 1 has two outputs.
4. **OUT1 Indicator**  
Lit when OUT1 is turned ON.
5. **OUT2 Indicator**  
Lit when OUT2 is turned ON. Only channel 1 has OUT2.
6. **ON-point Indicator**  
The ON-point value presently set is displayed in the main display when the ON-point indicator is lit. (See *Output Control*, page 10.)
7. **Channel Display**  
Displays the channel of a Sensor to be in operation or where data is being set. Channels 1 through 4 are available.
8. **OFF-point Indicator**  
The OFF-point value presently set is displayed in the main display when the OFF-point indicator is lit. (See *Output Control*, page 10.)

### Operation Keys

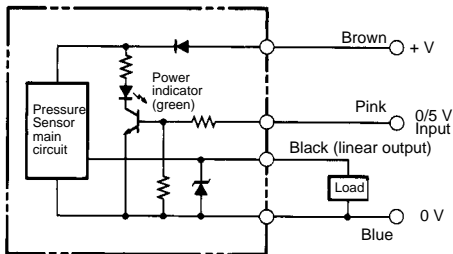
9. **CH**  
Used to select the channel of a Sensor to be in operation or where menu items are set. A channel is selected in sequence 1 to 4 by repeatedly pressing the CH Key.
10. **RST/ESC**  
Used to return to the previous menu. If the RST/ESC Key is pressed right after a set value change, the new set value will be canceled, and the display will return to the previous menu. The Controller will be zero-reset, if the RST/ESC Key is pressed for 1 s minimum.
11. **TEACH**  
Used for teaching settings.
12. **MENU**  
Used to select the measurement mode or set mode, to change menu items in set mode, and to enter set values.
13. **DISPLAY**  
Used to select the measurement value, ON-point, or OFF-point display in measurement mode. Set menu or set value display is selected in set mode.
14. **UP/Down**  
Used to change the set values in set mode: The values increase by pressing the Up (  ) Key and decrease by pressing the Down (  ) Key.

# Operation

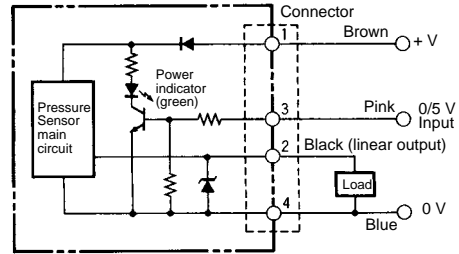
## OUTPUT CIRCUITS

### Sensor

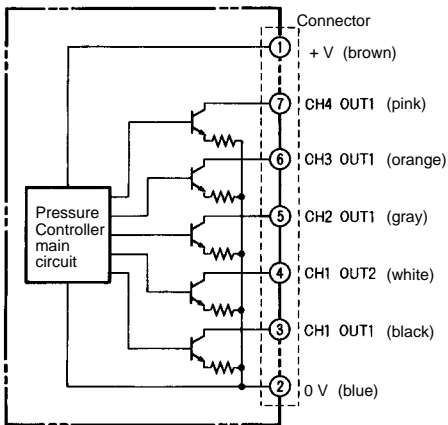
#### E8M-A1



#### E8M-10, E8M-N0



### Controller



Note: The above colors indicate the conductor colors of the K32-MP2W (power and output connector for K3C Controller).



## ■ DISPLAYS OF SETTINGS AND MEASUREMENTS

### Digital Display

The E8M displays alphanumeric characters, such as measurement values and menu items, with 7-segment LEDs as shown below:

Display	Meaning
SEt	ON-point and OFF-point Settings
MPa	Unit (kPa)
WId	Width
AVE	Average

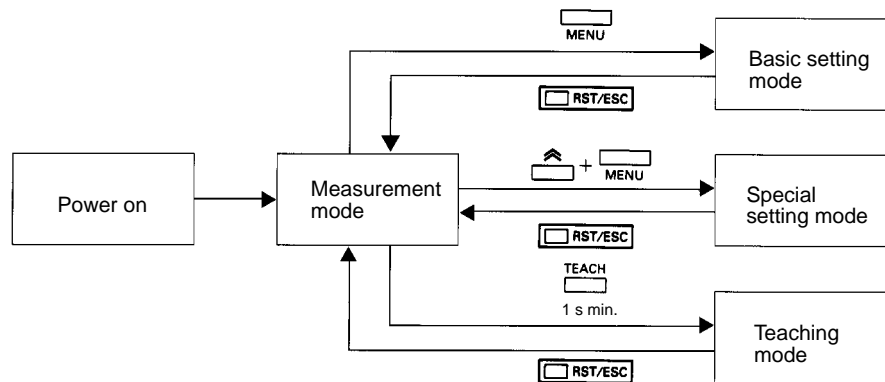
The following abbreviations are used for the digital display of the Controller.

Abbreviation	Meaning
SET	Setting
UNT	Unit
OPE	Operation
SEN	Sensor
PRT	Protect
COP	Copy
HYS	Hysteresis
WID	Width
AUT	Auto
DSP	Display
AVE	Average

A	b	c	d	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
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### ■ MODES

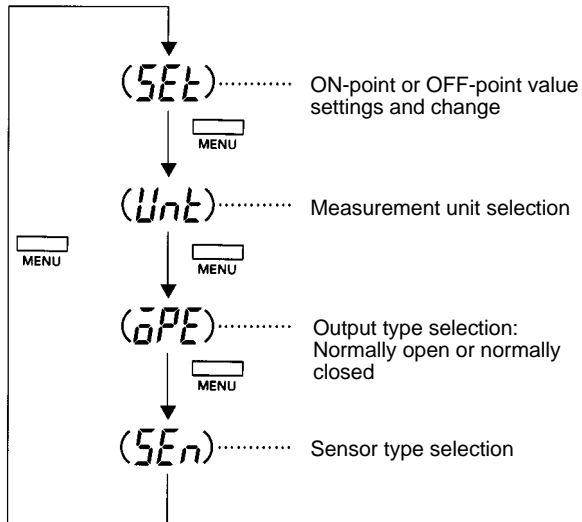
In addition to the measurement value display function, the K3C Controller has a variety of functions, including an external device control function. These functions are available in four main modes, as described below. Characters in parentheses indicate the digital display conditions. For the relationship among each mode and for switching methods, refer to the following figure.



## Measurement Mode

The K3C is in this mode when power is turned on. Normally, you will use the Controller in this mode.

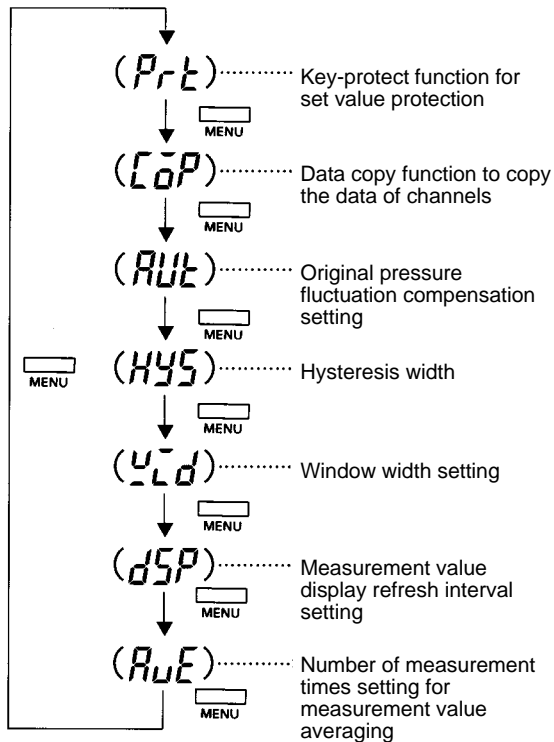
## Basic Setting Mode



## Teaching Mode

Values can be set automatically using measurement values instead of key input.

## Special Setting Mode



## ■ SETTINGS

The Controller in the pressure sensing operation mode requires basic settings, such as Pressure Sensor type and measurement unit settings as described in the procedure below.

### 1. Turning On the Power

Make sure that the Sensors and the power supply to be used are properly connected to the Controller. Then turn on the K3C.

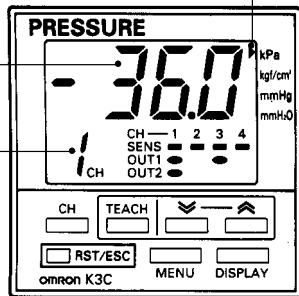
Four Pressure Sensors can be connected to the K3C. One can be selected with the K3C for measurement value display.

CH1 to CH4 correspond to the four Pressure Sensors respectively.

The K3C displays the measurement value of channel 1 right after the K3C is turned on.

The measurement value appears right after the K3C is turned on.

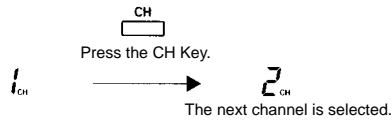
The default unit is kPa.



The Sensor on channel 1 is in operation.

### 2. Channel Selection

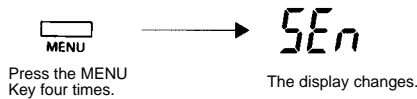
Press the CH Key to select the channel to be used. A channel is selected in the sequence 1 → 2 → 3 → 4 by repeatedly pressing the CH Key.



Channel 1 is selected right after the K3C is turned on. Select the channel where the Sensor to be used is connected. After the channel is selected, set the Sensor type and measurement unit.

### 3. Sensor Type Selection

Press the MENU Key four times so that "SEN" will appear.



If the display does not change when the MENU Key is pressed, the key-protect function may be enabled. Refer to *Key-protect Settings* (page 17 in this data sheet) and disable the key-protect function.

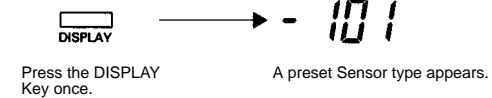
Select the Sensor type according to the object to be detected.

### These Sensor Types Are Available

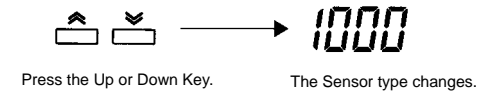
Model	Display
E8M-A1	-1
E8M-N0	-101
E8M-10	1000
Not connected	---
E8CB-01C	100

Press the DISPLAY Key once.

A Sensor type appears in the main display.

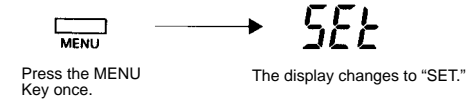


The sensor indicator for the selected Sensor type flashes. Press the Up or Down Key to select the Sensor type according to the Sensor to be used.



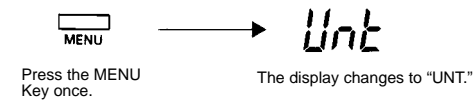
After selecting the Sensor type, press the MENU Key once to enter the Sensor type.

The main display will change to "SET."



### 4. Measurement Unit Selection

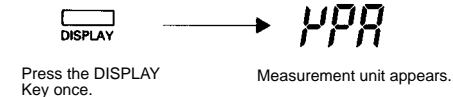
Press the MENU Key once. The main display will change to "UNT" from "SET."



Press the DISPLAY Key once.

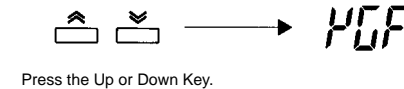
A measurement unit will appear in the main display.

The LED display of the selected unit is lit.



Press the Up or Down Key to select the measurement unit to be used.

The LED display of the selected unit is lit.



Note: Selectable measurement units vary with the Sensor type. Any measurement unit that cannot be selected will be skipped.

After the measurement unit is selected, press the MENU Key to enter the measurement unit. The display will change to "OPE."



Press the MENU Key once.

The display changes to "OPE."

Press the RST/ESC Key. The measurement value will appear in a present setting. This state is called the "measurement mode."



Press the RST/ESC Key once.

The present measurement value appears.

The basic settings are complete.

**Reference Table for Sensor Types and Availability of Measurement Units**

Sensor type	Pressure range	Display unit				
		MPa (kPa)	kgf/cm <sup>2</sup>	mmHg	mmH <sub>2</sub> O	vol (See Note.)
E8M-N0	0 to -101 kPa	Yes	Yes	Yes	No	Yes
E8M-10	0 to 1 MPa	Yes	Yes	No	No	Yes
E8M-A1	0 to -1,000 Pa	Yes	No	No	Yes	Yes
E8CB-01C	0 to 98 kPa	Yes	Yes	No	No	Yes

Note: Select vol for voltage display.

**OUTPUT CONTROL**

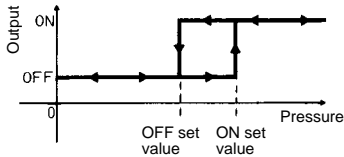
The K3C has an output according to the measured value. The output can be used to control external devices, such as valves and absorption systems.

To control an external device, a reference value must be set so that the output can be turned ON or OFF if the measurement value is above or below the reference value.

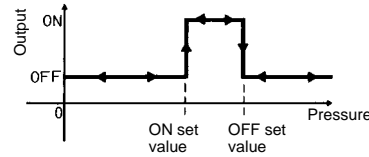
The value turning the output ON is called the ON-point and the value turning the output OFF is called the OFF-point. The following is an example of ON-point and OFF-point settings that apply when the Controller has a normally open output.

**Normally Open Output**

**Hysteresis Mode**

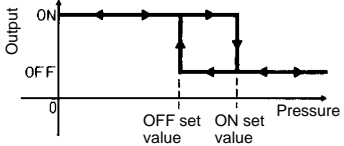


**Window Mode**

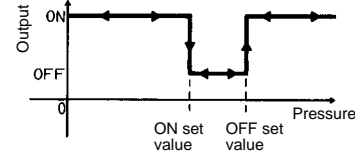


**Normally Closed Output**

**Hysteresis Mode**

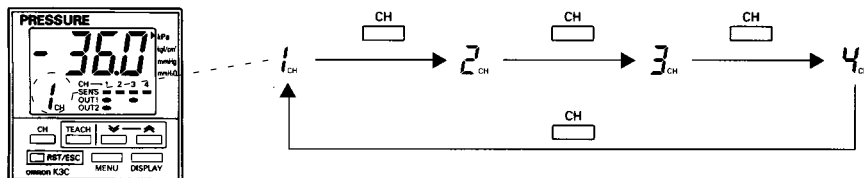


**Window Mode**



Select the channel where the data is to be set.

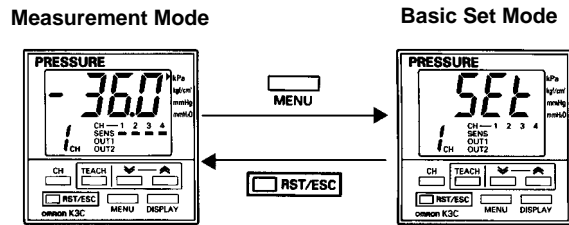
- A channel is selected in sequence by repeatedly pressing the CH Key.
- Data can be set on each channel independently.
- Be sure that the channel to be set is correct.



## Basic Set Mode

The K3C is in measurement mode right after it is turned on.

Press the MENU Key once to change the mode to the basic setting mode. "SET" will appear in the main display. If the mode does not change, the key-protect function may be enabled.



## ON-point and OFF-point Settings

Set ON-points and OFF-points for each channel.

Note: The output method varies with the ON-point and OFF-point settings.

- The Controller will be in hysteresis mode if the ON-point set value is larger than the OFF-point set value.
- The Controller will be in window mode if the OFF-point set value is larger than the ON-point set value.
- The Controller will not be in ON/OFF operation if the ON-point value is the same as the OFF-point set value.

1. Press the DISPLAY Key in basic setting mode with "SET" displayed so that the OUT1 indicator will flash and the ON-point indicator will be lit.  
Press the Up or Down Key to change the ON-point set value of OUT1.
2. Press the DISPLAY Key so that the OUT1 indicator will flash and the OFF-point indicator will be lit.  
Press the Up or Down Key to change the OFF-point set value of OUT1.
3. Press the DISPLAY Key so that the OUT2 indicator will flash and the ON-point indicator will be lit.  
Press the UP or Down Key to change the ON-point set value of OUT2.
4. Press the DISPLAY Key so that the OUT2 indicator will flash and the OFF-point indicator will be lit.  
Press the UP or Down Key to change the OFF-point set value of OUT2.
5. The set values will be entered when the MENU Key is pressed and "UNT" will appear.

Note: 1. If the RST/ESC Key is pressed instead, the set values will not be entered, and "SET" will appear.

2. OUT2 is available to channel 1 only. Channels 2, 3, and 4 do not have an OUT2 indicator.

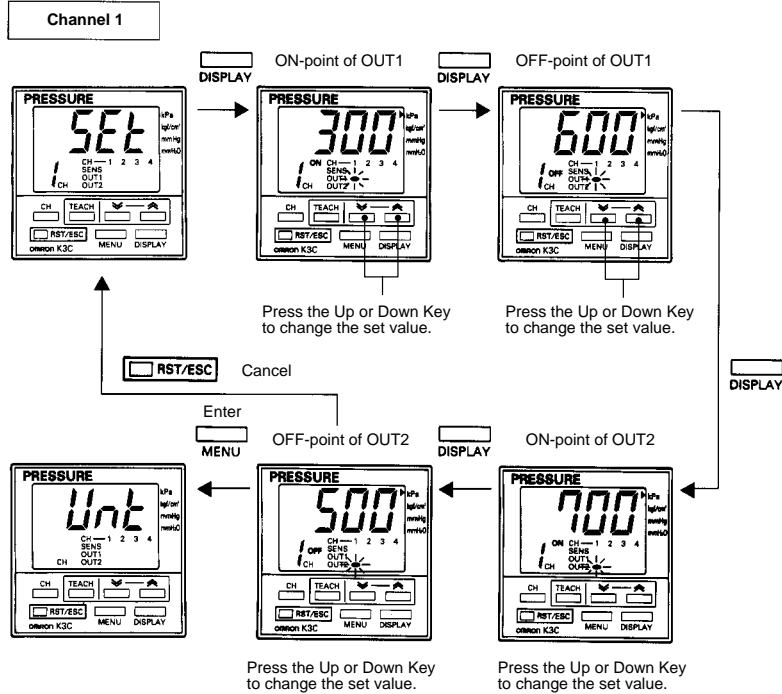
When the OUT1 settings are finished and the DISPLAY Key is pressed, OUT2 will be ready for setting for channel 1 only.

**Example 1: Channel 1**

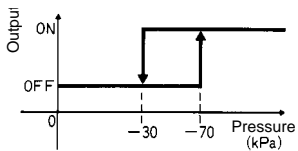


**For a Sensor with a Pressure Range of Up to 1 MPa**

Follow these steps to achieve the above settings:

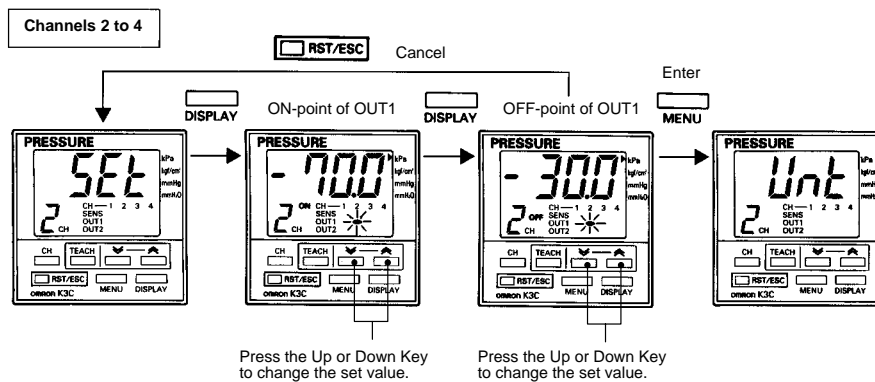


**Example 2: Channel 2**



**For a Sensor with a Pressure Range of Up to -101 kPa.**

Follow these steps to achieve the above settings:

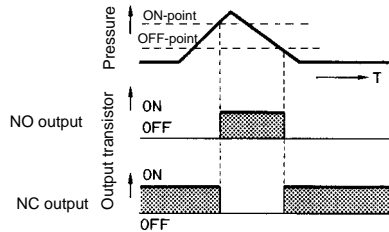


## ■ OUTPUT TYPE SELECTION (NORMALLY OPEN OR NORMALLY CLOSED)

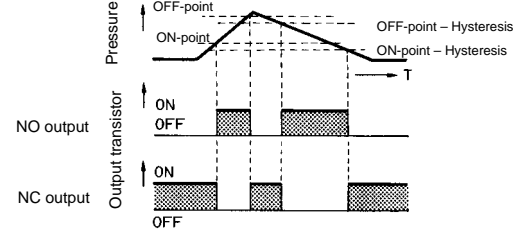
### To Select the K3C Output Type (Normally Open or Normally Closed Output)

Follow these steps:

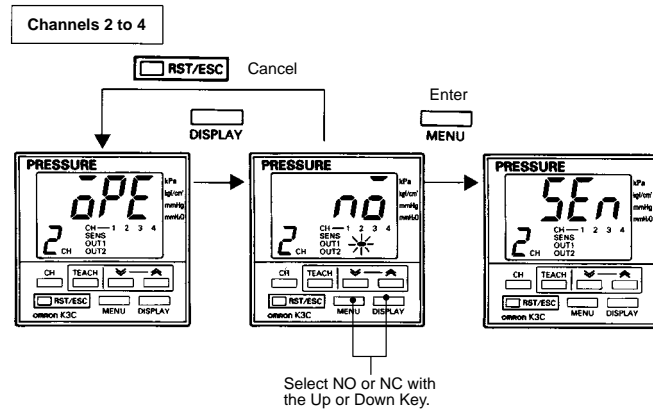
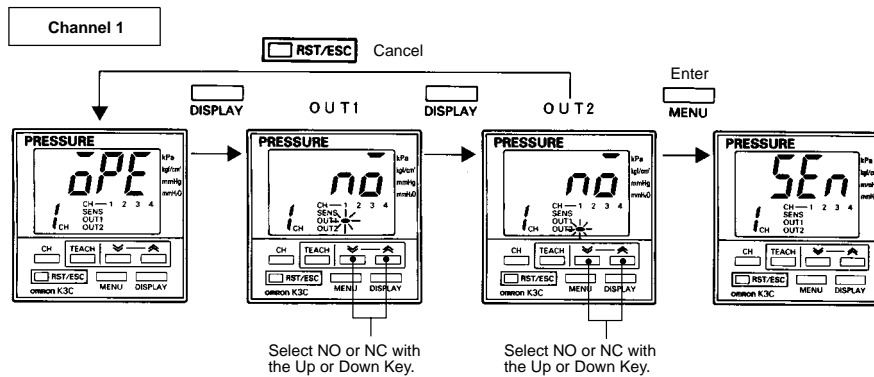
#### Hysteresis Mode



#### Window Mode



1. Press the MENU Key three times in measurement mode. "OPE" will appear for output type selection. The output type currently set will appear by pressing the DISPLAY Key.
2. Select NO (normally open) or NC (normally closed) by pressing the Up or Down Key.
3. By pressing the MENU Key, "SEN" will appear for Sensor type selection after the output type is entered. If the RST/ESC Key is pressed instead, the set values will not be entered and "OPE" will appear again for output type selection.
4. When the OUT1 settings are finished, press the DISPLAY Key, and OUT2 will be ready for setting for channel 1 only.

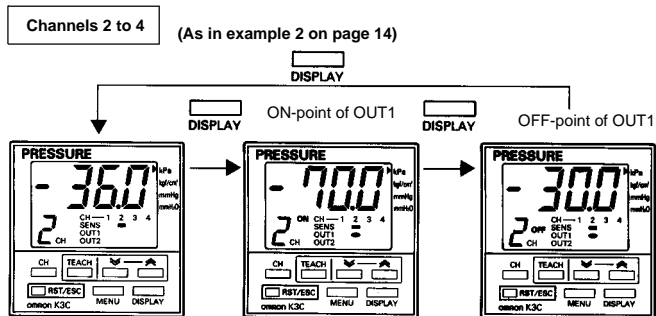
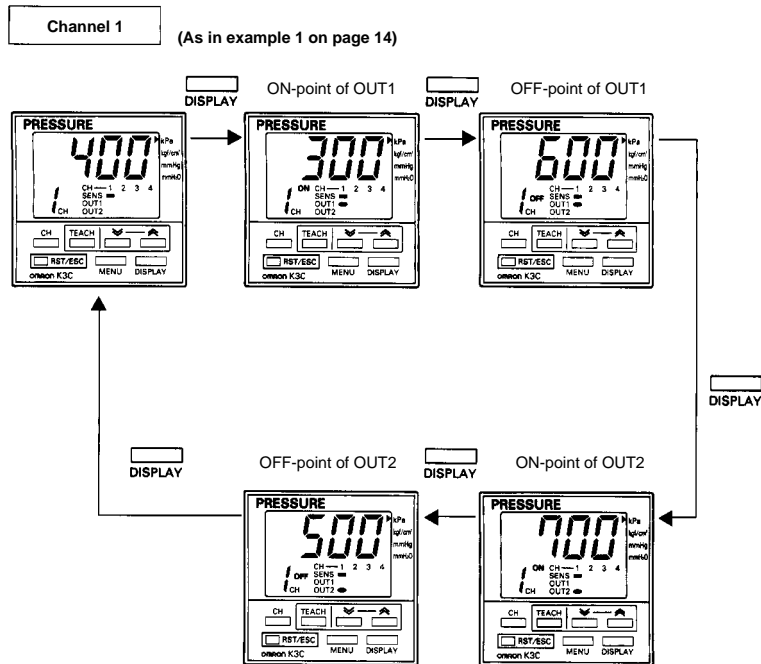


## ■ SET VALUE CHECK

### Check the ON-Point and OFF-Point Currently Set

Follow these steps:

1. Press the DISPLAY Key, and the ON-point currently set will appear. Press the DISPLAY Key again to see the OFF-point that is currently set.
2. Press the DISPLAY Key again, and the ON-point of OUT2 will appear on channel 1 only.
  - If there is no key input for 2 s during set value display, the display panel will automatically return to the measurement value display.



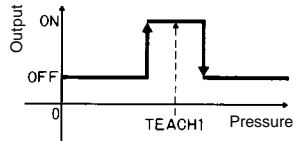


## ■ ON-POINT AND OFF-POINT SIMPLE SETTING (BY TEACHING)

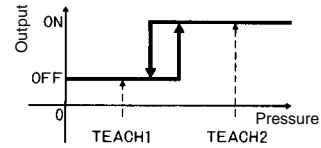
Set ON-point and OFF-point values by using measurement values instead of key input in the teaching mode.

One-point teaching (which has only one setting point) and two-point teaching (which has two setting points) are both available in the teaching mode.

### One-point Teaching

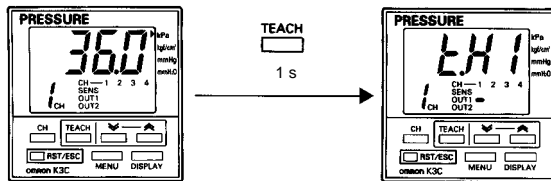


### Two-point Teaching



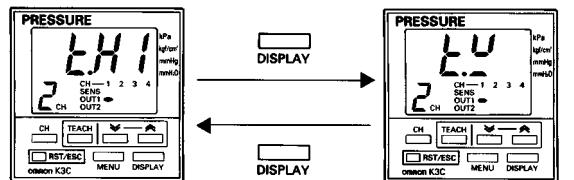
### Changing to Teaching Mode

- The Controller will go into teaching mode by pressing the TEACH Key for 1 s in measurement mode.



### Menu Selection

- Two-point teaching (i.e., hysteresis mode teaching) or one-point teaching (i.e., window mode teaching) can be selected by pressing the DISPLAY Key.
- By pressing the DISPLAY Key again, OUT2 will be ready for setting for channel 1 only.



Two-point teaching mode  
(hysteresis mode teaching)

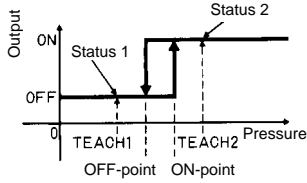
One-point teaching mode  
(window mode teaching)

- Displayed items:  
TH1 (teach hysteresis mode, first point)  
TW (teach window mode)

**Two-point Teaching (Hysteresis Mode Teaching)**

1. By pressing the TEACH Key at the point of status 1 as shown below, the current measurement value of the selected channel will appear.
2. Check the measurement value and press the TEACH Key for teaching. Teaching will be completed on the first point.
3. By pressing the TEACH Key at the point of status 2 as shown below, the current measurement value will appear.

**Two-point Teaching**



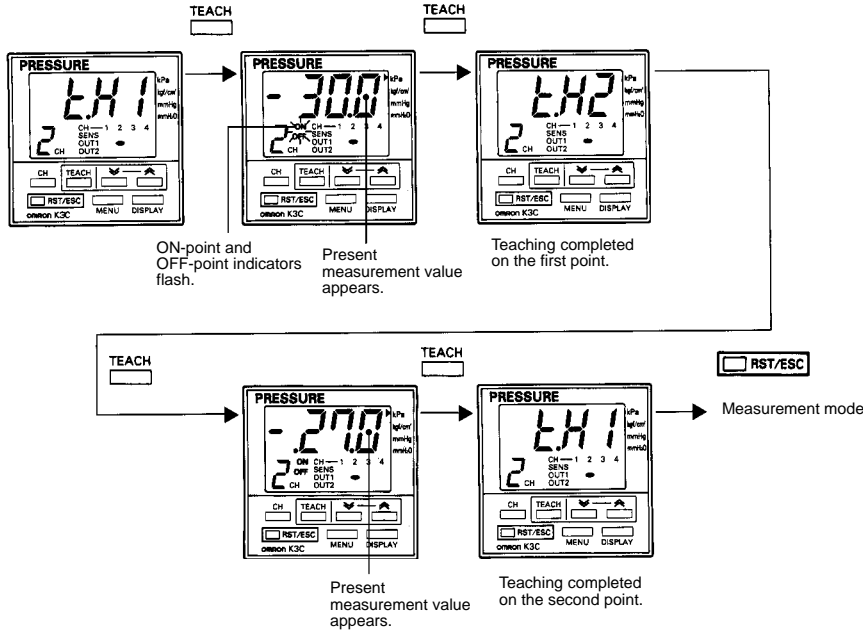
The value of teach 1 can be larger than that of teach 2 and vice versa.  
 The teach 1 and 2 positions are reversible.

ON-point = (Teach 1 + Teach 2) ÷ 2  
 OFF-point = ON-point - 3% FS  
 Default is 10% FS (can be changed).

4. Check the measurement value and press the TEACH Key for teaching. Teaching will be completed on the second point.
5. Press the RST/ESC Key so that the Controller will be in measurement mode.

Note: The Controller will be in hysteresis mode automatically after two-point teaching.

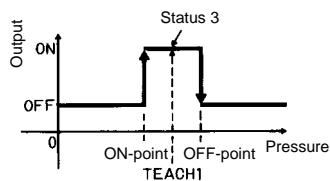
The above settings are useful for applications that check vacuum absorption.



### One-point Teaching (Window Mode Teaching)

1. By pressing the TEACH Key at the point of status 3 as shown below, the current measurement value will appear and ON-point and OFF-point indicators will start flashing.

#### One-point Teaching

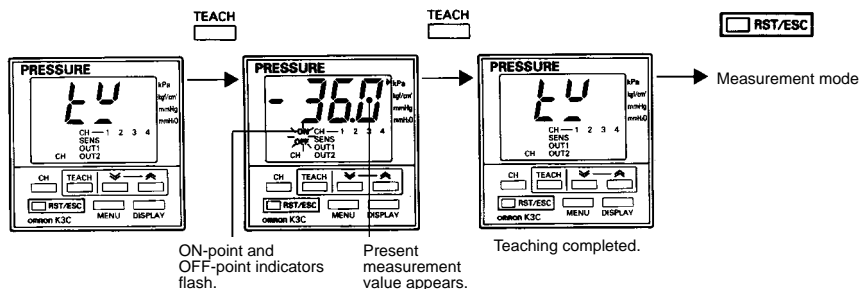


ON-point = Teach 1 – 30% FS  
 OFF-point = Teach 1 + 30% FS  
 Default is 10% FS (can be changed).

2. Check the measurement value and press the TEACH Key for teaching. Teaching will be completed on the ON-point and OFF-points.
3. Press the RST/ESC Key, so the Controller will be in measurement mode.

Note: The Controller will be in window mode automatically after one-point teaching.

The above settings are useful for applications that check original pressures.

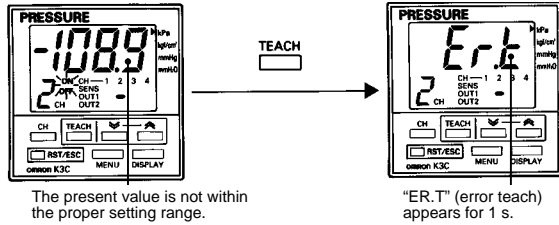


**ON-point and OFF-point Set Values**

Refer to *Set Value Check* (within this data sheet) to check ON-point and OFF-point set values.

**Teaching Errors**

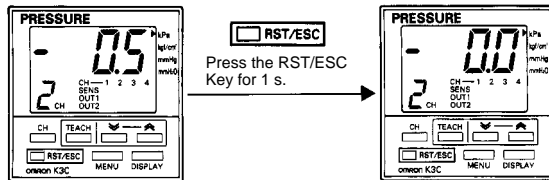
Teaching will not be performed by pressing the TEACH Key if the present value or the result of teaching is not within the proper setting range. If this situation occurs, "ER.T" (error teach) will appear for 1 s.



**Measurement Value Zero-reset**

Note: The Controller can be zero-reset provided that the Sensor is exposed to atmospheric pressure.

To reset the current measurement value as zero, press the RST/ESC Key for 1 s. The possible zero-reset range is within  $\pm 5\%$  FS of the rated output, or "ER.T" will appear, and the present measurement value will not be reset.



**ADVANCED OPERATIONS (SPECIAL SETTING MODE)**

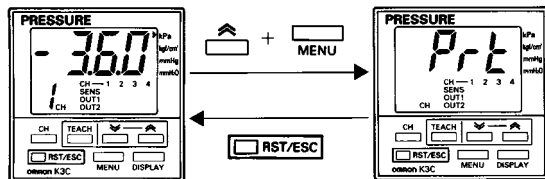
In this mode, the Controller allows the use of versatile functions for data protection, data copying, and fine setting adjustments.

**Changing to Special Setting Mode**

The Controller in measurement mode will be in special setting mode if the MENU Key is depressed while you press the Up Key.

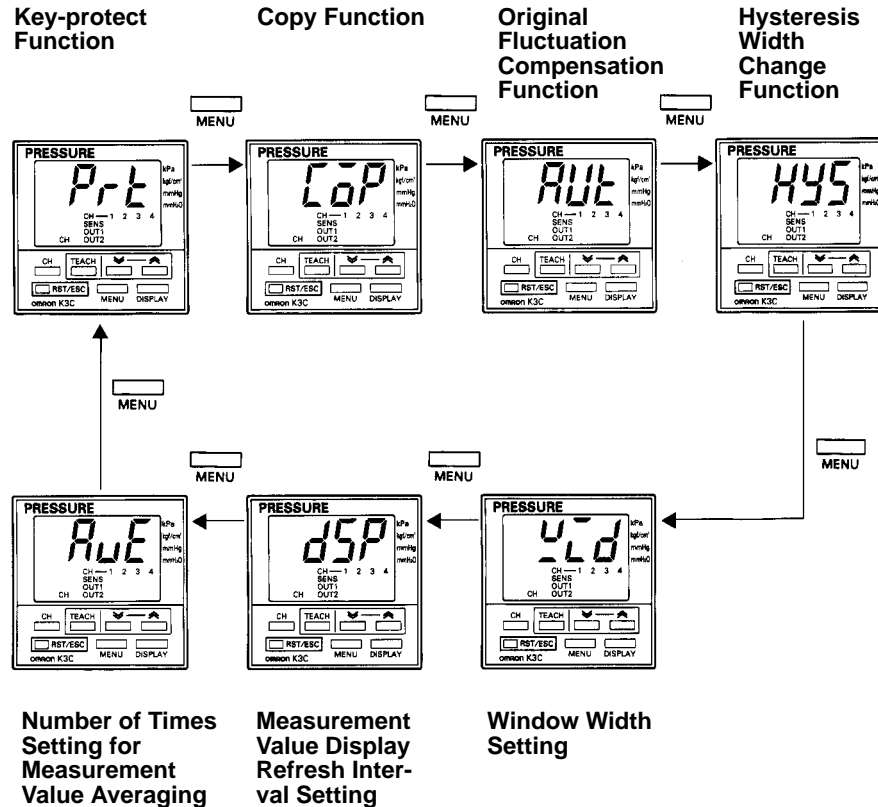
**Measurement Mode**

**Special Set Mode**



## Menu Selection

1. When PRT is displayed, press the MENU Key. "COP" will appear.
2. Select the menu to be set. The display will change to "PRT," "COP," "AUT," "HYS," "WID," "DSP," and "AVE" in sequence by repeatedly pressing the MENU Key. (Refer to the *Modes* subsection, found earlier.)
3. The Controller will be in measurement mode by pressing the RST/ESC Key, regardless of the menu selected.

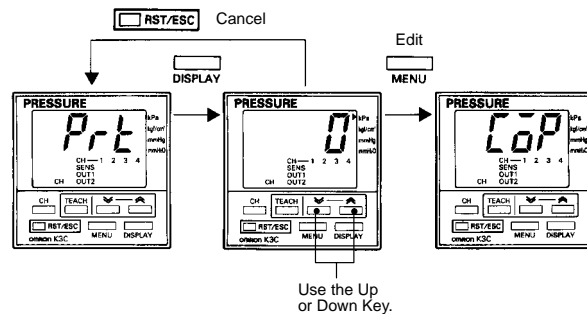


## Key-protect Settings

1. The protect set value will appear by pressing the DISPLAY Key.
2. Press the Up or Down Key to change the set value.
3. The set value will be entered, and "COP" will appear by pressing the MENU Key. If the RST/ESC Key is pressed, set value change will not be entered and "PRT" will appear.

## Key-protect Status

1. No key protect
2. No key protect in SET, UNT, zero-reset, or teaching operation, zero-reset, and all set modes.
3. Key protect in teaching operation.



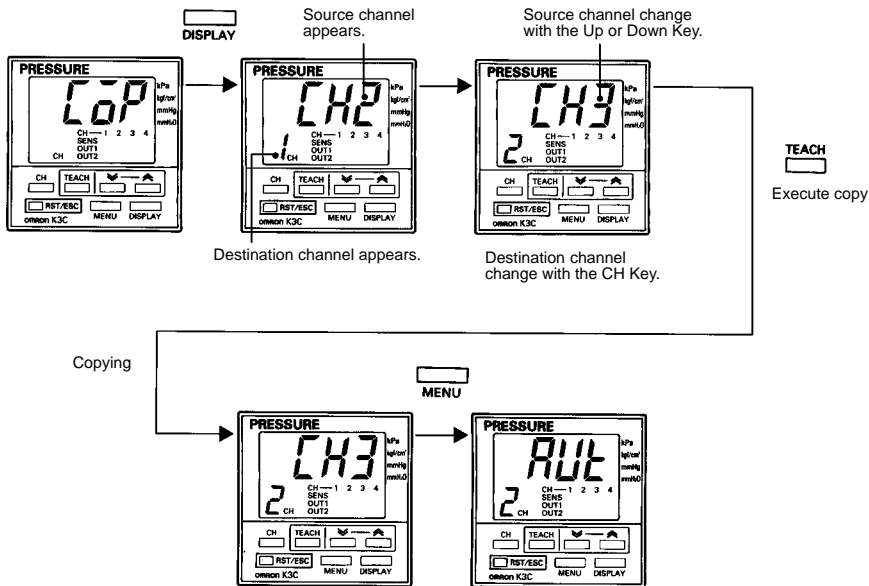
## Set Value Channel-to-channel Copy

Data set in a channel can be copied and used for other channels.

1. Press the DISPLAY Key, and the source channel that has data to be copied will appear on the main display with the destination channel.
2. Press the Up or Down Key to select the source channel.
3. Select the destination channel with the CH Key.
4. Press the TEACH Key to copy the data.

Note: The OUT2 data on channel 1 will be ignored if the contents of channel 1 are copied to channels 2 through 4.

If the contents of channels 2, 3, or 4 are copied to channel 1, there will be no difference in data between OUT1 and OUT2 of channel 1.



## Automatic Compensation of Set Value for Original Pressure Fluctuation

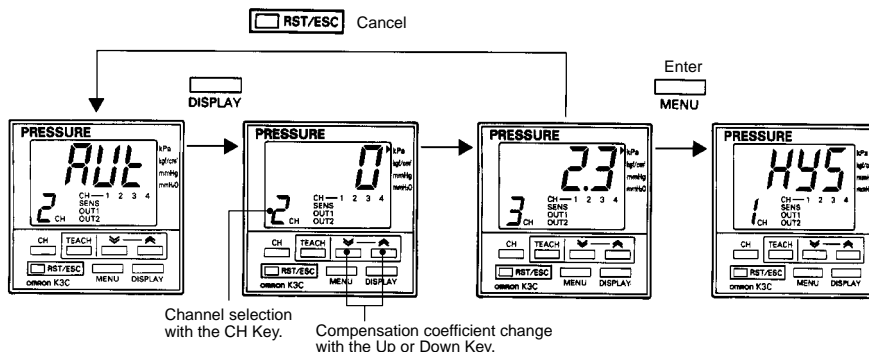
The set values on channels 2 through 4 can be compensated according to the original pressure fluctuation that is input to channel 1.

Compensation value = Original pressure fluctuation (%) x compensation coefficient

Compensation is performed every minute by comparing the one-minute mean value and reference value of the original pressure. The reference value is the mid-value between the ON-points and OFF-points of OUT 1 on channel 1.

1. The compensation coefficient will appear by pressing the DISPLAY Key.
2. Select the channel for value compensation.
3. On the basis of no compensation as 0 times, change the compensation coefficient with the Up or Down Key within a range between 0 to 10 times.
4. The compensation coefficient is entered, and "HYS" will appear by pressing the MENU Key.  
If the RST/ESC Key is pressed after a compensation coefficient change, the new compensation coefficient will be canceled, and "AUT" will appear.

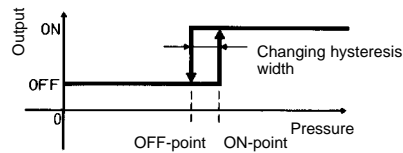
Note: Channel 1 will be skipped in the original pressure compensation menu.



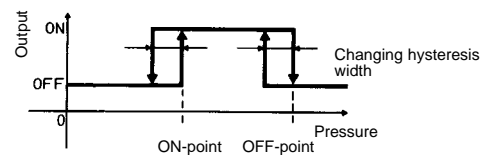
## Hysteresis Width Change

Hysteresis width change is possible as shown below.

### Hysteresis Mode



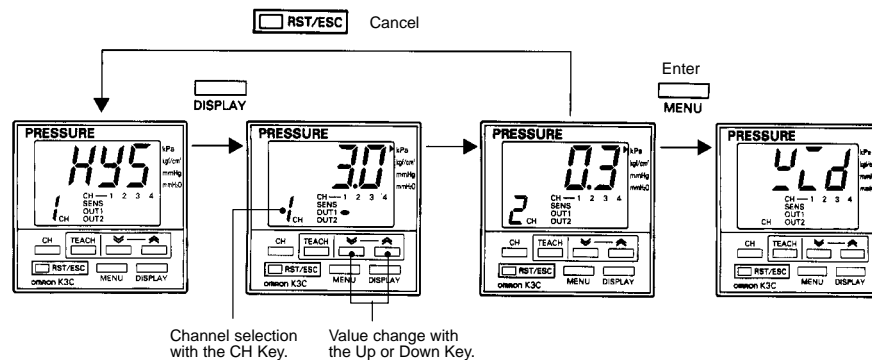
### Window Mode



1. Press the DISPLAY Key to see the hysteresis width set value.
2. Select the channel where hysteresis width change is required with the CH Key.
3. Press the Up or Down Key to change the set value within a range between 0.1% and 10.0% FS.
4. The set value will be entered and "WID" will appear by pressing the MENU Key.  
If the RST/ESC Key is pressed, set value change will be canceled and "HYS" will appear.

Note: 1. The above settings in hysteresis mode will be invalid if data is set in the menu while "SET" is displayed. The above settings in hysteresis mode will be valid only if data is set by teaching. The above settings in window mode are valid in measurement mode.

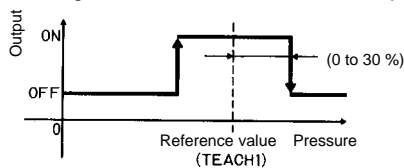
2. The width between the ON-points and OFF-points are used as the hysteresis width in hysteresis mode. Therefore, the settings cannot be changed in the above steps.



## Window Width Change (Valid Only with One-point Teaching in Window Mode)

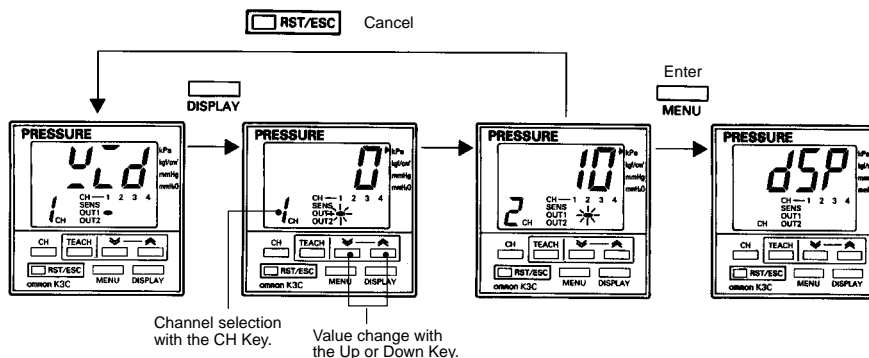
1. The window width set value will appear by pressing the DISPLAY Key.
2. Select the channel where hysteresis width change is required with the CH Key.
3. Press the Up or Down Key to change the set value within a range between 0% and 30% FS of the reference value (See Note.) as shown in the following graph.

Note: Setting to 0% FS will disable ON/OFF operation.



4. The set value is entered and "DSP" will appear by pressing the MENU Key. If the RST/ESC Key is pressed, set value change will be canceled and "WID" will appear.

Note: The above settings will be invalid if the Controller is used in hysteresis mode.



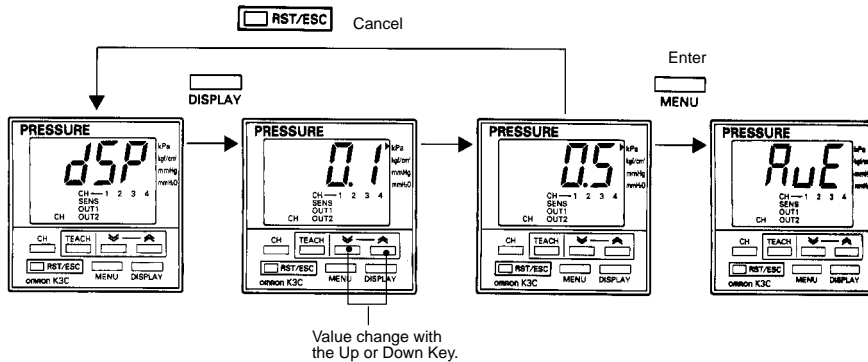
### Measurement Value Display Refresh Interval Change

One of the following refresh intervals can be selected.

- 0.1: Measurement values are averaged and refreshed every 0.1 s.
- 0.5: Measurement values are averaged and refreshed every 0.5 s.
- 1.0: Measurement values are averaged and refreshed every 1 s.

1. The display refresh interval set value will appear by pressing the DISPLAY Key.
2. Press the Up or Down Key to change the set value.
3. The set value will be entered and "AVE" will appear by pressing the MENU Key.  
If the RST/ESC Key is pressed, set value change will be canceled and "DSP" will appear.

Note: The number of measurement times for measurement value averaging is set in the menu while "AVE" is displayed.

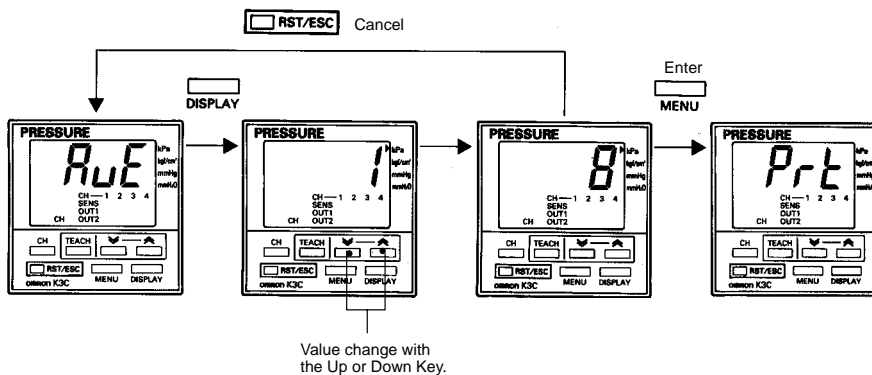


### Number of Measurement Times Setting Change for Measurement Value Averaging

One of the following number of times can be selected: 1, 8, 32, and 256

1. Press the DISPLAY Key to see the number of measurement times set value.
2. Press the Up or Down Key to change the set value.
3. The set value will be entered and "PRT" will appear by pressing the MENU Key.  
If the RST/ESC Key is pressed, set value change will be canceled and "AVE" will appear.

Note: If 0.5 is set while "DSP" is displayed and 32 is set while "AVE" is displayed, pressure will be measured 32 times and averaged as a block. The averaged blocks as a mean value will be displayed and refreshed every 0.5 s.



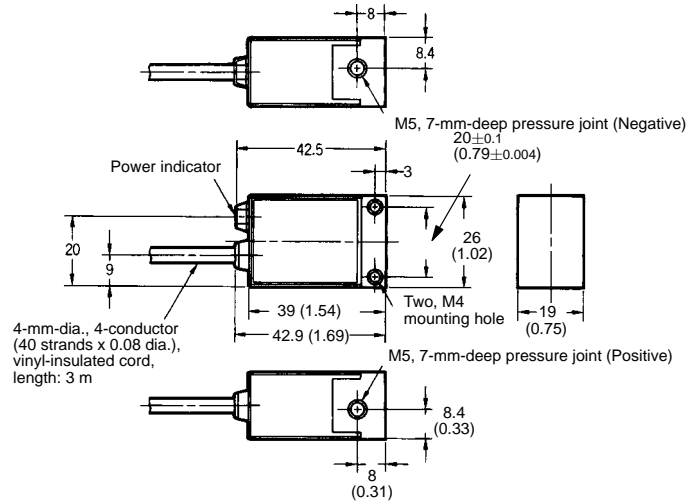
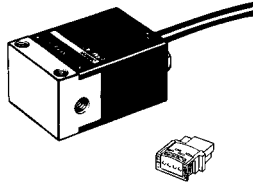


# Dimensions

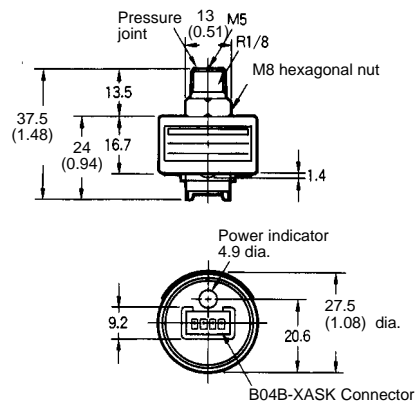
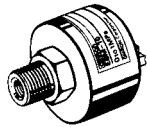
Unit: mm (inch)

## ■ SENSOR

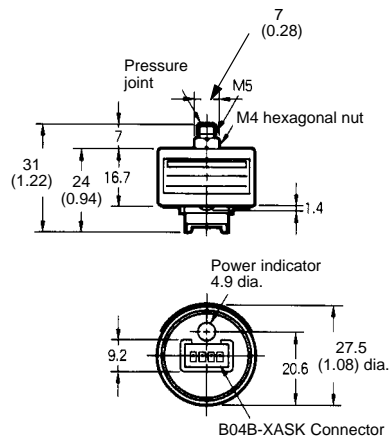
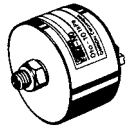
### E8M-A1



### E8M-10

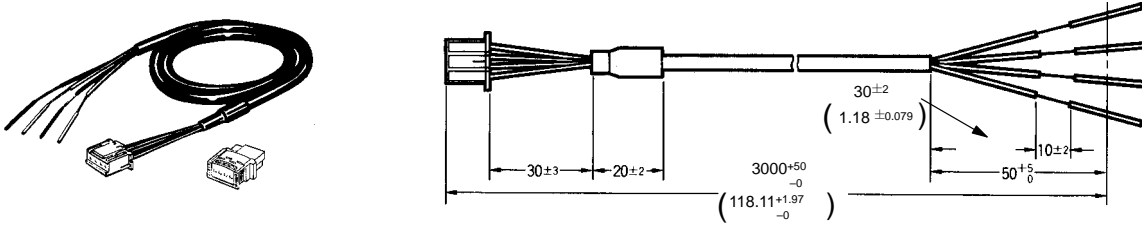


### E8M-N0



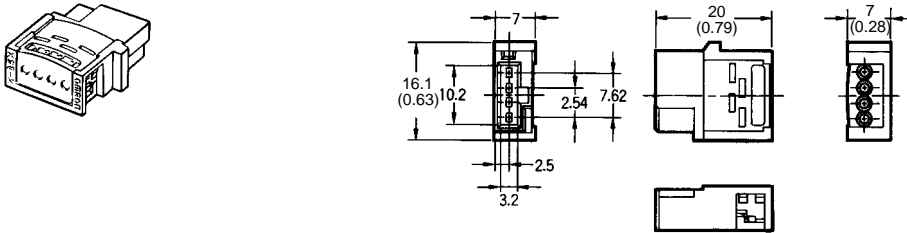
### E89-M3 Sensor I/O Connector Cable

(Sold Separately) Includes one XS8A-0442 Cable Connector.



### XS8A-0442 Cable Connector

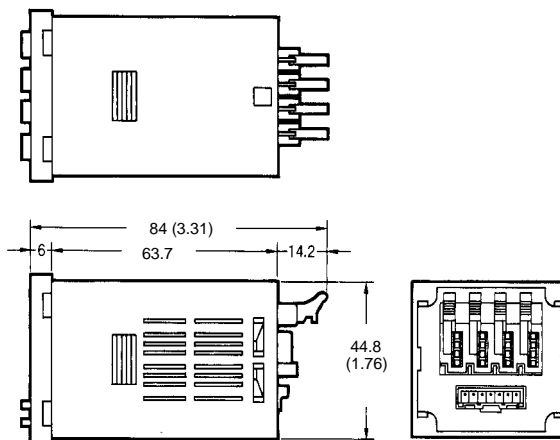
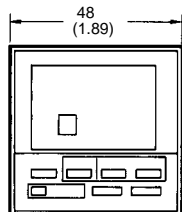
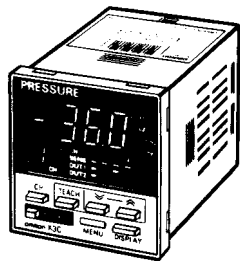
One connector is included with the E8M-A1 Sensor.



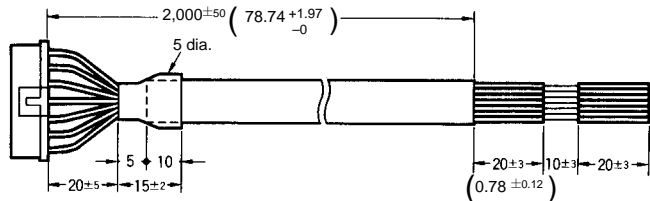
One XS8A-0442 Cable Connector is provided with the E89-M3 Sensor I/O Connector Cable. Refer to the *Ordering Information* section for replacement orders.

■ CONTROLLER

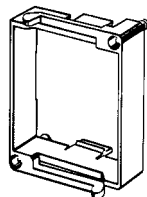
K3C-MP8T1Z



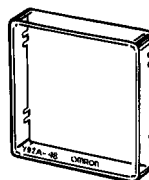
K32-MP2W (Power and Output Connector for K3C Controller)  
(Sold Separately)



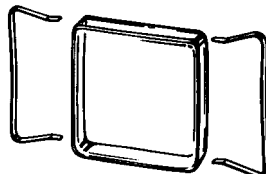
Adapter (Provided with Controller)



Y92A-48 Hard Cover (Sold Separately)



Y92A-48F1 Soft Cover (Sold Separately)



Note: Protection from Water and Oil  
The Controller has a water-resistant construction which protects the internal circuitry from water that may enter through the space between the front panel and any key. Use the Soft Cover if the Controller is to be operated with wet or oily hands. Although the Soft Cover conforms to IEC IP54F, do not install the Controller with the Soft Cover in places where oil may be directly sprayed onto the Controller.

# Installation

## ■ ASSEMBLY

### Procedure for the E89-M3 Sensor I/O Connector Cable (Sold Separately) and XS8A-0442 Cable Connector (Provided with Sensor)

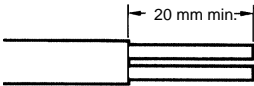
#### 1. Processing the Cable End

The cable end is semi-stripped.

Semi-stripped



Cut the end as shown in the following illustration.

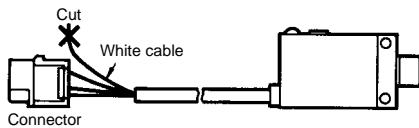


#### 2. Fitting Controller Conductors to Cable Connector Cover

Terminal numbers are engraved on the cover. Refer to the following and be sure that these terminal numbers correspond to the wire colors correctly.

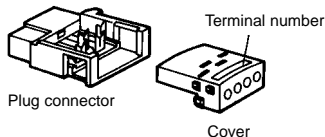
Terminal No.	I/O cable
1	Black (Output)
2	Pink (LED lighting input)
3	Brown (Vcc)
4	Blue (GND)

Note: When connecting the cable to the E8CB-01C for 0 to 98 kPa use, do not connect the white wire to any pin. Cut the white wire and apply insulation tape so that the white wire will not touch any other wire or pin directly.



Terminal no.	I/O cable
1	Black (Output)
2	---
3	Brown (Vcc)
4	Blue (GND)

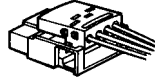
Check again that the terminal numbers correspond to the wire colors correctly. Then, insert the cover into the plug connector.



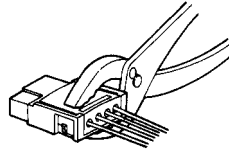
Be sure that the cover is fully inserted into the plug connector.

#### 3. Connecting Wires to Plug Connector

Temporarily place the wired cover on the plug connector.



Press the cover and fit the wires. If using pliers, apply the pliers to the middle part of the cover and press the cover as straight as possible against the plug connector.



Be sure that there is no space between the cover and plug connector.

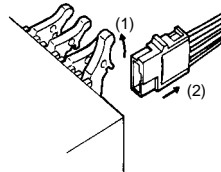
Check through the cover window that the wires are fitted to the plug connector correctly.

Once attached to the plug connector, the cover and plug connector cannot be reused. Before using the pliers to attach the cover, be sure that the terminal numbers correspond to the wire colors correctly. If the wires are connected to the plug connector incorrectly, use a new cable connector.

#### 4. Connecting/Disconnecting Controller Connector to/from the K3C-MP8-T1Z Four-channel Pressure Controller

Be sure that terminal number 1 engraved on the cable connector is facing up (i.e., on the lock-lever side) and press the cable connector against the socket connector until the cable connector snaps in place.

Lift up the lock lever before disconnecting the plug connector.



# Precautions

## ■ APPLICATIONS

You must allow sufficient leeway in ratings and performance and provide proper fail-safe and other safety measures when using the E8M in conjunction with any of the following special types of applications. Consult with your OMRON representative before actually attempting any of these applications:

- Applications under conditions or environments not specified in the instructions sheets.
- Applications for nuclear reactor control, train facilities, aviation facilities, motorized vehicles, furnaces, medical equipment, amusement equipment, and safety equipment.
- Applications involving safety of life or property.

## ■ WARNINGS

### Environment

- Do not use the Sensor in locations in an area near explosive or flammable gases.
- Do not use the Sensor in an environment where corrosive or combustible gases are present.
- Do not use the Sensor near a high-tension voltage line or power line.
- Do not expose the Sensor to water or oil: The Controller has a water-resistant construction which protects the internal circuitry from water that may enter through the space between the front panel and any key. Use the Soft Cover if the Controller is to be operated with wet or oily hands. Although the Soft Cover conforms to IEC IP54F, do not install the Controller with the Soft Cover in places where oil may be directly sprayed onto the Controller.
- Ensure that the Sensor is used in an environment where air-borne water or oil is removed by air filters.
- Mount the Sensor so that ultrasonic vibrations will not be applied directly to the Sensor.

### Power Supply Voltage

- Do not apply voltages in excess of the specified power supply voltage range. Applying voltages beyond the specified range may cause fire.

### Short-circuit in Load

- Do not short-circuit the load. Short-circuit the load may result in damage to the sensor or cause fire.

### Incorrect Wiring

- Be sure to connect to the polarities of the power supply correctly and avoid incorrect wiring. Incorrect connection or wiring may result in damage to the sensor or cause fire.

## ■ CORRECT USE

### All Models

- Be sure to use the Sensor under the rated pressure.
- Do not insert any wire into the pressure sections. Doing so may damage the pressure elements and cause a malfunction.
- Do not apply any tensile strength in excess of 30N (22.12 ft • lbf) to the cords or connectors.
- Do not pull the cables. When removing the connectors for external connection, be sure to use the lock lever.

### E8M-N0

- The pressure-introducing section (SUS304) is fixed with M5 female screws.
- Tighten male screws to a torque no more than 1 to 1.5 N • m (0.74 to 1.1 ft • lbf).
- When tightening a male screw, hold by its hexagonal head, not by its body.

### E8M-10

- The pressure-introducing section (SUS304) is fixed with tapered R(PT)1/8 male screws and M5 female screws.
- When using tapered screws, use tapered Rc(PT)1/8 female screws. Wrap the tapered R(PT)1/8 male screws with sealing tape to prevent any leakage. Tighten the male screws to a torque no more than 3.92 N • m (2.89 ft • lbf).
- Tighten M5 female screws to a torque no more than 1 to 1.5 N • m (0.74 to 1.1 ft • lbf).
- When tightening a screw, hold by its hexagonal head, not by its body.

### E8M-A1

- The pressure-introducing section (SUS303) is fixed with M5 male screws (7 mm deep).
- Tighten screws for the pressure-introducing section to a torque no more than 1 to 1.5 N • m (0.74 to 1.1 ft • lbf).
- M4 female screws are used for the product mounting sections.
- When mounting the product, tighten the screws while holding a metal part of the product, not a resin part.
- Tighten the product mounting screws to a torque no more than 1.2 N • m (0.88 ft • lbf).

**NOTE: DIMENSIONS SHOWN ARE IN MILLIMETERS. To convert millimeters to inches divide by 25.4.**

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