

TABLE OF CONTENTS

PRECAUTIONS	xviii
1 Intended Audience	xix
2 General Precautions	xix
3 Safety Precautions	xix
4 Operating Environment Precautions	xxi
5 Application Precautions	xxi
6 EC Directives	xxiv
7 Other Applicable Directives	xxiv
SECTION 1	
SPECIFICATIONS	1
1-1 Outline	2
1-2 Configuration of Instrumentation System	26
1-3 Specifications	37
1-4 How to Use Function Blocks for Specific Operations	48
1-5 Basic Procedure for Using the Loop Control Unit	52
SECTION 2	
COMPONENTS, INSTALLATION AND WIRING	59
2-1 Names and Functions of Parts	60
2-2 Installation	64
2-3 Connecting to CX-Process Tool and CX-Process Monitor	66
SECTION 3	
MECHANISM OF THE LOOP CONTROL UNIT	69
3-1 Configuration of Function Blocks	70
3-2 Description of Operation	84
3-3 Exchanging Data with the CPU Unit	114
3-4 Exchanging Data with CX-Process Monitor/SCADA Software and with Other Nodes	122
3-5 Fail-safe Countermeasure Guidelines	135
SECTION 4	
SIMPLE EXAMPLE OF USE	139
4-1 Simple Example of Use	140

TABLE OF CONTENTS

SECTION 5

EXAMPLES OF FUNCTION BLOCK COMBINATIONS..... 151

- 5-1 Basic Examples of PID Control..... 152
- 5-2 Examples of Applied Control Types 161

SECTION 6

HOW TO USE FINS COMMANDS 173

- 6-1 How to Use FINS Commands 174
- 6-2 FINS Command List..... 177
- 6-3 Description of FINS Commands 178

SECTION 7

SERVICES AND ALARM TROUBLESHOOTING..... 191

- 7-1 Errors and Alarm Troubleshooting..... 192
- 7-2 Maintenance 199

APPENDICES

- 1 How to Use the Step Ladder Program Block..... 205
- 2 How to Use the Node Terminal Blocks 217
- 3 List of Operation Execution Times..... 231

INDEX 239

REVISION HISTORY..... 241